

The Javo Toploader Bulk Material Handling

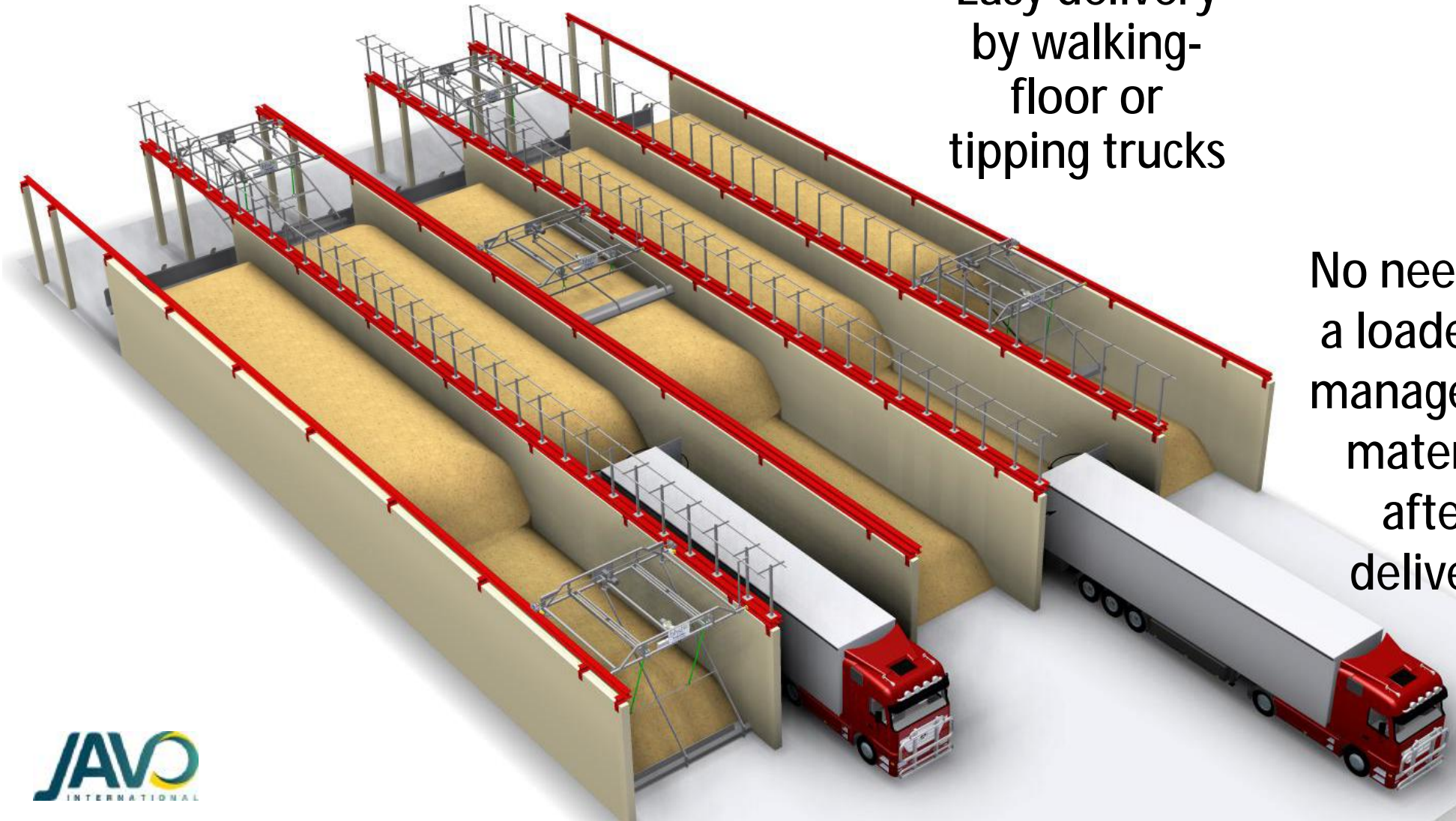
The simple 3-in-1 solution for
Fuel Reception, Storage and Recovery

Energy Solutions For Industry



Easy delivery
by walking-
floor or
tipping trucks

No need for
a loader to
manage the
material
after
delivery



Storage & handling of bulk materials



For a broad variety of materials :

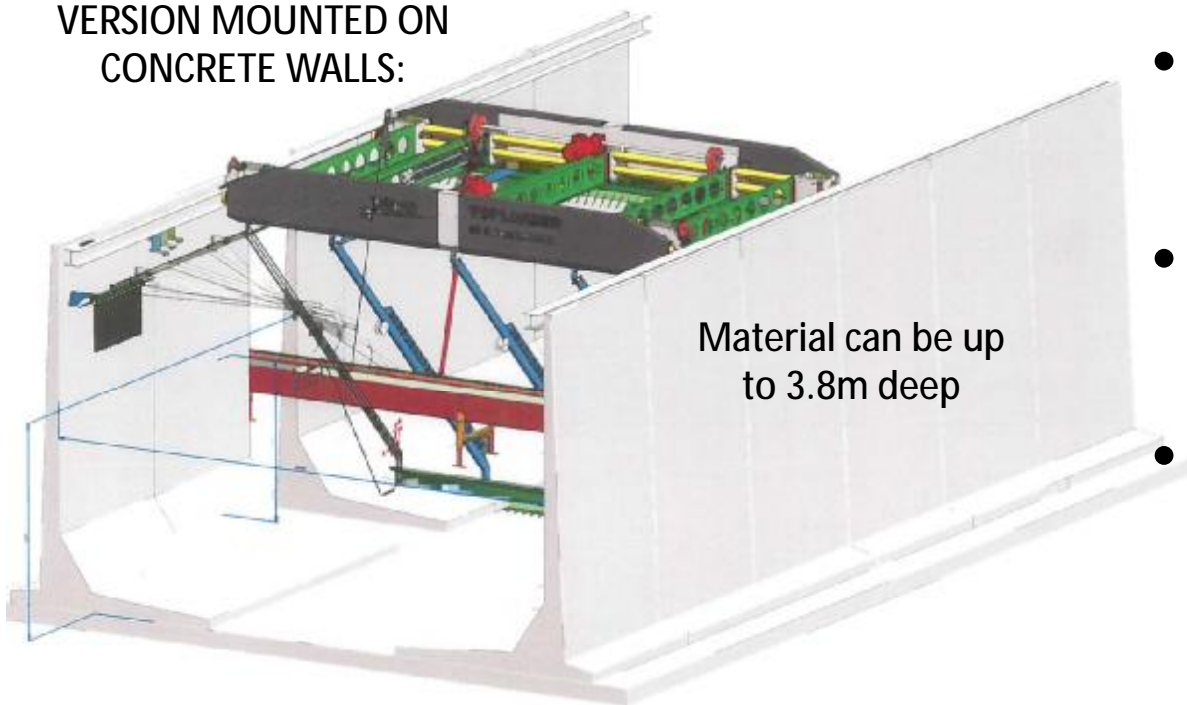
- Wood fuels (pellets, chips, hog fuel, bark, sawdust, peelings, shavings, sander dust etc)
- Other bulk material (soil, sand, food waste, recycled glass, sugar, nut shells, grape marc, etc etc)



The rail-mounted rake system manages the material automatically

Flexible format

VERSION MOUNTED ON
CONCRETE WALLS:



Material can be up
to 3.8m deep

- Bunker from 3m to 6m wide and up to 50m long (so up to 1000m³ per bay)
- Parallel rails are mounted on concrete walls
- Or, for rapid installation, the rails can be mounted on a steel portal frame structure with sandwich panel walls (see next page)

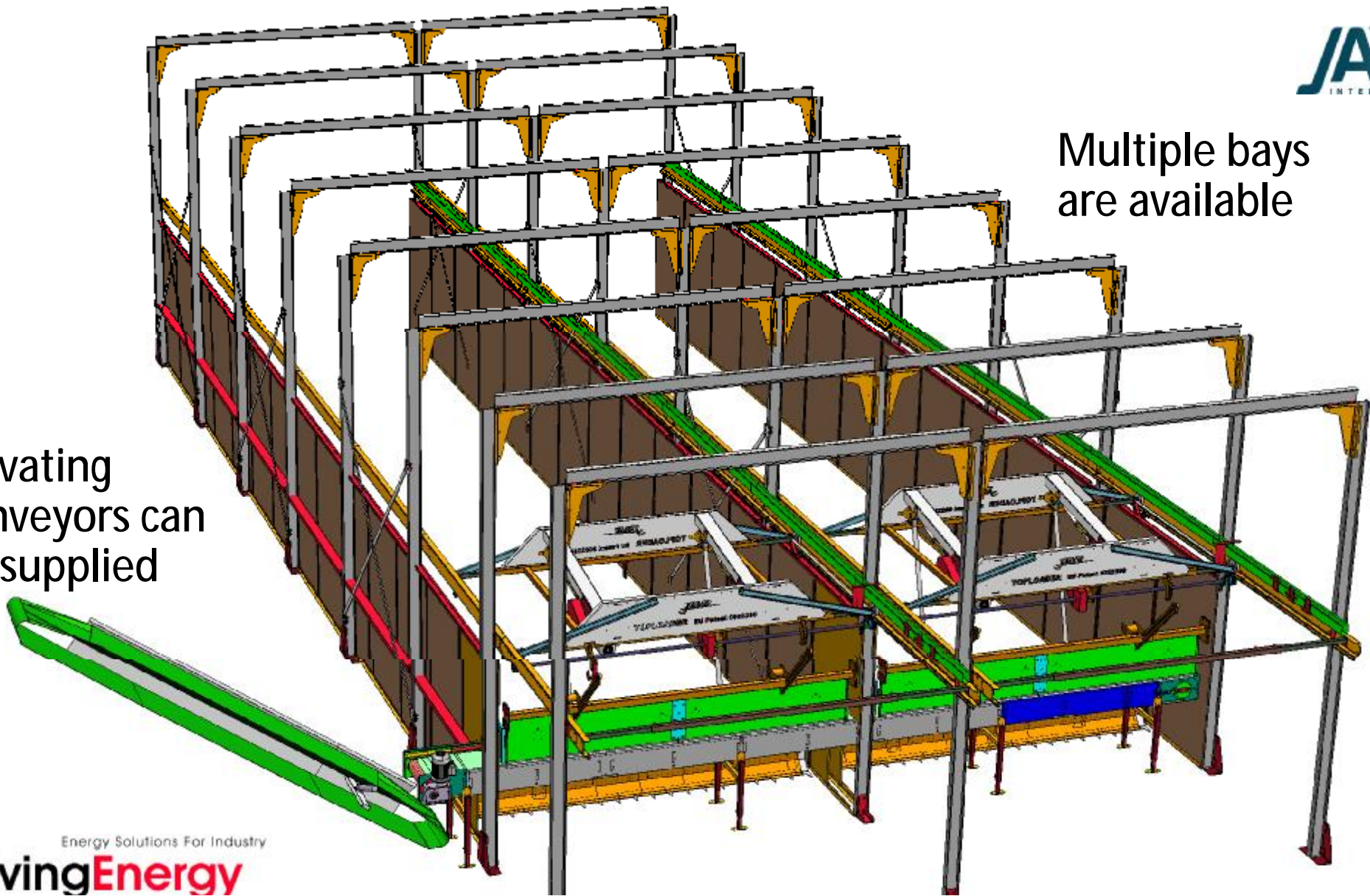


Left : The portal-frame version, showing the steel frame and slide-in walls.

Ideal for feeding 24/7 to a boiler, drier, pelletiser, bagging machine etc.

Multiple bays
are available

Elevating
conveyors can
be supplied



Toploader Benefits

At the Planning and Installation Phase

1. Performs triple role of reception, storage and material recovery
2. So footprint no larger than competing systems, but much simpler
3. Cost effective : 1000m³ for less than half conventional systems
4. Low hassle : No detailed design, or complex commercial interfaces
5. No cast-in skid beams or ram anchors, no trenches or suspended walls
6. Portal-frame structure is simply bolted down to a level floor
7. So no floor cutting, excavation, concrete pouring, mud, dirt or dust
8. Simple interface to boiler scope (both controls and physical)
9. Fast install : Each Toploader fuel bay ready to use in about a week

Outcome : A large volume, low cost system



The portal frame is quickly erected – here in a redundant building

Toploader Benefits

When Operational

1. Large volume (up to 1000m³/per bay). 4 bays = 4,000m³
2. So deliveries are less critical. Less stress for user and fuel supplier
3. Equipment is above the fuel, so easily accessed and maintained
4. Only the top layer is moved. Less energy, low wear, low maintenance
5. Only 10-20% of the motor capacity of walking floor systems
6. Never any need to dig out the fuel for maintenance (or blockages)
7. The entry end is automatically scraped clean, ready for the next delivery
8. No post-delivery handling required with loader. Easier, cheaper, safer
9. Auto shut-off if entry is detected, ensures safety
10. Excellent controls data keeps everyone informed (dial-in & text)

Outcome : Low input and low operating costs



The rake is powered back and forth automatically and the smooth side walls ensure full recovery. Only 2 x 2.2kW motors are required.

Low energy, low maintenance

Replacement parts

Item	Description	Minimum life	Material cost (replacement)
Drive motor	2.2 KW electric motor	10 yrs	500-750 €
Lifting motor	2.2 KW electric motor	10 yrs	500-750 €
Track wheels		8 yrs	450 €
Chain-wheels		8 yrs	170 €

Please note: These parts are not specially designed for the Toploader





- Length designed to suit the site requirements
- Open air or covered (roof options are available)

An example of a roof solution
(on the portal-frame version)





Easy and
rapid
assembly

Each Toploader
bay is ready to use
in a week.

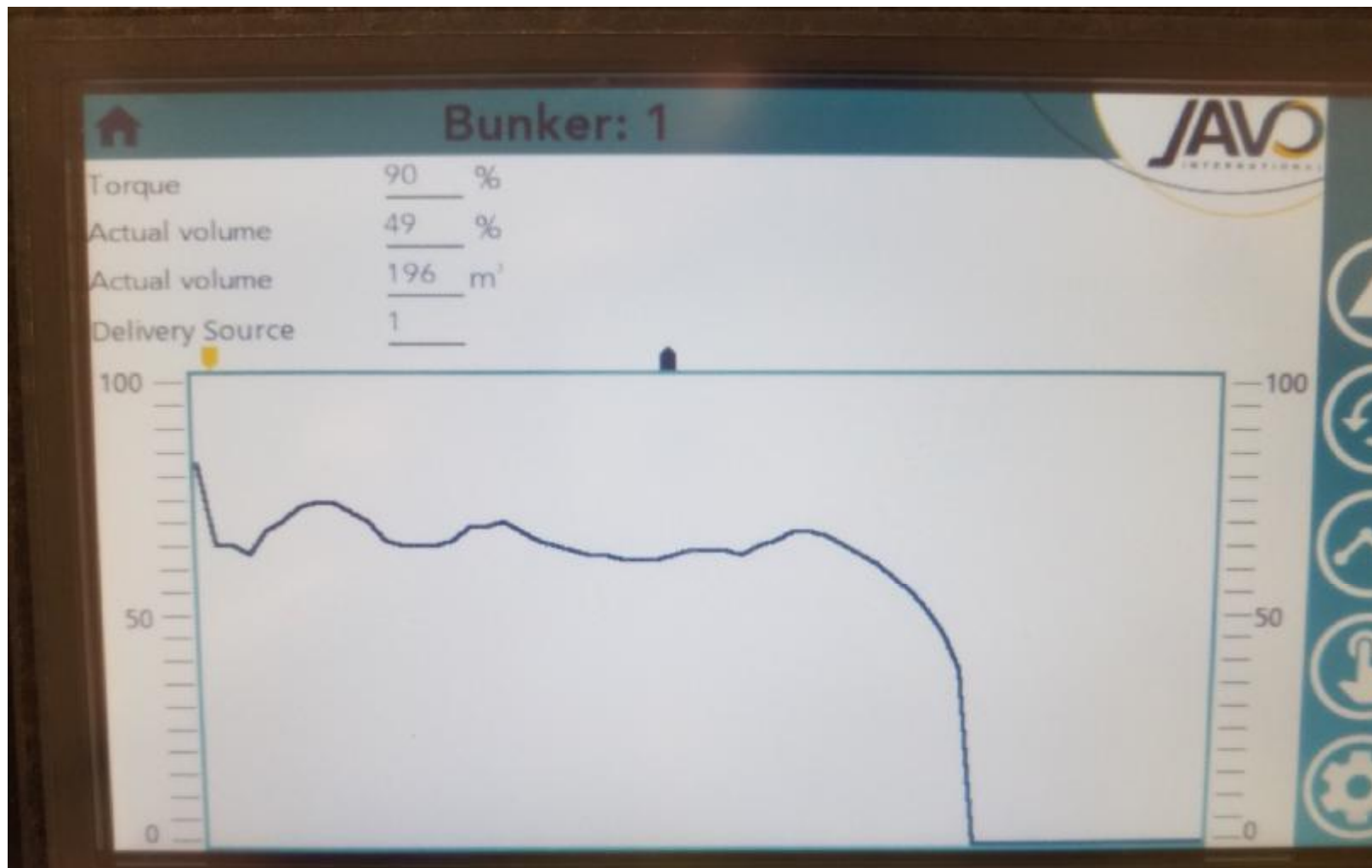
Material detection : After a delivery the recovery rake comes out and scans across the heap with a sonar to see how much material is in the bunker.





The rake automatically moves the material to the discharge end of the bunker, enabling the next delivery without the need for front-end loaders

It is always seeking to maximize the storage area in the bunker. The Toploader screen shows the latest volume. Supplier sees when more can be delivered.



FIFO
function in
action



Statistics

	Day	Hours	Minutes	Seconds	Cycle
Runtime bunker 1	<u>182</u>	<u>9</u>	<u>56</u>	<u>55</u>	<u>680</u>
Runtime bunker 2	<u>132</u>	<u>17</u>	<u>51</u>	<u>36</u>	<u>563</u>
Runtime conveyor	<u>497</u>	<u>12</u>	<u>55</u>	<u>48</u>	<u>176</u>
	1000x km	Kilometer	Meter		
Distance bunker 1	<u>0</u>	<u>11</u>	<u>985</u>		
Distance bunker 2	<u>0</u>	<u>8</u>	<u>975</u>		



2 versions possible:

Either :



Low cost Civils
Just 2 walls and a level pad required.
No big ram plinths.
No cast-in skid beams.

Or :



Just needs a level pad.
Then the 'portal frame' version is simply bolted down.



Alternatives involve expensive civils work,
usually with complex suspended walls, as below





No complex civils work is required, such as this plinth for the cast-in hydraulic ram anchor, and the suspended wall for material discharge.

No need for all this reinforcing steel
and large volumes of concrete.....



Cast-in skid beams for the walking floor
need to be laser-levelled to within 1mm





The Toploader avoids these safety issues as well as the extra manhours, diesel and equipment costs...

This loader has nearly been delivered to the boiler overnight (!)

Walking floors can create dust, which can cause issues.

The steel 'ladders' are vulnerable to wear, and to rusting caused by the corrosive tannins in some materials.



Summary of Advantages

1. Performs triple role of reception, storage and material recovery
2. Much reduced civils costs, potentially nil if an existing floor can be used
3. Rapid and easy installation – 1000m³ in 2 weeks
4. Equipment is above the material, so easily accessed and maintained
5. Never any need to dig out for maintenance or blockages
6. No post-delivery handling required with loader (easier, cheaper, safer)
7. Only the top layer is moved, so less wear, less energy, low maintenance
8. Excellent controls data, keeps everyone informed (via dial-in & text alerts)
9. Lowest possible cost per cubic metre of storage (half of conventional equip'mt)

Goldilocks Result : the lowest installed cost and lowest operating cost



Thank you.

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