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ENERGIE IM KREISLAUF DER NATUR

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Technical Data valid from 01.07.2018

for Drum Wood Chipping Machines

HEIZOMAT Gerätebau- Energiesysteme GmbH Maicha 21 D-91710 Gunzenhausen Tel.: +49 (0)9836 / 9797 -0 Fax: +49 (0)9836 / 9797 -97 E-mail: <u>Bestellung@heizomat.de</u>

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Information:

The listed equipment parts **<u>must</u>** be ordered together with the chipper, the chassis ... Without any selection of these basic articles is the order incomplete.

You can order the listed accessories parts optionally.

The different types of article are marked as follows:

- X = *Equipment* (**one** article has to be ordered)
- O = Accessories (can be ordered)

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Manually Fed Drum Wood Chipper

	Height of Feed	Page
Manually Fed Wood Chippers	300 mm/ 400 mm	4
HM 4/6-300	up to 300 mm	5
HM 4/6-300 EM	up to 300 mm	8
HM 6-300 VM	up to 300 mm	10
HM 4-300 F	up to 300 mm	12
HM 5/6/8-400	up to 400 mm	14
HM 5/6/8-400 EM	up to 400 mm	17

Crane Fed Drum Wood Chipper

	Height of Feed	Page		
Crane Fed Wood Chippers		19		
HM 8-400 K	up to 400 mm	20		
HM 8-500 K	up to 800 mm	27		
HM 10-500 K HM 14-800 K / HM 14-860 K	up to 800 mm	34		
HM 14-800 KL HM 14-860 KL	up to 800 mm	47 53		
HM 6-300 KLC HM 8-400 KLC	bis 300 mm bis 400 mm	59 62		
Pallet chipper SPE 1300				
HEIZOGREIF – wood grapple				

Order Form

General Terms and Conditions

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Manually Fed Wood Chippers

The manually fed **HEIZOHACK**-wood chippers can break down all wood waste, such as slats, beams, logs, blocks or branches and trunks with a diameter up to a maximum of 300 mm or 400 mm.

A steel conveyor belt and a pressure roller with welded tongs ensure a powerful and reliable feeding of the material.

The **HEIZOHACK**-wood chippers are equipped with a low drag drum chip rotor. Thereby flawless operation is also possible with low drive performance and the fuel consumption is reduced. The drive can take place using a propeller shaft, via an internal combustion engine (HM 6-300 VM) or via an electric-motor (HM 6-300 EM, HM 8-400 EM).

The hydraulic feed units supply is undertaken via it's the own on-board hydraulic system. An external oil supply is not necessary.

The size of the wood chips can be influenced by the individually adjustable feed speed and the easily exchanged sieve. The ejection of long pieces is prevented by the sieve.

The counter knife can be used quadrilateral.

The quick exchangeable blades can be re-sharpened with a hand-held grinder when fitted.

The feed table and the ejector spout are foldable and supported by pneumatic shock dampers.

As an option the chipper of the series HM 400 can be provided with a hydraulically height adjustable ejector tower. The ejection height can be adjusted step less from 2,90m to 4,10 m. The activity of the ejector tower taken place by a hand pump and a double acting hydraulic cylinder.

Upon request, the ejector tower rotation and the ejector flap adjustment are possible by short wired remote control. The feed speed is adjustable via a flow divider and the direction of the feed elements reversible by the feed safety lever. The movement is able to stop, too.

The electric controls of the chipping machine have, besides an operator-friendly, load-dependent feed control of the wood feed, also two-day counters and an overall operations counter. The option cycle mode is freely selectable.

The machine is designed solely for <u>manual</u> feeding and is equipped with a feed safety rope.

The tested safety seal is to be observed!

Only HEIZOHACK-wood chippers on chassis can get the safety seal.

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HM 4/6-300 Drum Wood Chipper



Machine exclusively for manual feeding!

Technical Data and Equipment of the Wood Chipping Machine:

	HM 4-300	HM 6-300	
Infeed height: Infeed width: Fly wheel mass: Exchangeable blades:	300 mm 330 mm 130 kg 4 pieces	300 mm 500 mm 130 kg 6 pieces	States
Drum diameter:	450 mm		
Infeed:	 conveyor belt; length top roller with steel t diameter 380 mm length of infeed table 	eeth;	picture of HM 4-300 as 3-point linkage version
Augers:	2 transversal augers	i	
Ejection: Ejection height:	 manually foldable ar with chassis without chassis 	nd rotatable; sup max. 3,42 m max. 3,12 m	
Controls:	•	d one overall op	ntrol with intergraded cycle mode perating hours counter
Colour:	- yellow green silk ma - nova grey silk matt	tt RAL 1028 MB 7350	
Drive: Drive rpm: Drive performance:	 via PTO shaft max. 750 min-1 max. permissible at max. permissible at 		

Information:

By using a wood chipper series HM 300 as a 3-point-linkage machine without any chassis and inclusive PTO with free wheel, the 3-point linkage extension must be used!

	Type of Wood Chipper	Weight without chassis	Article number
x	HEIZOHACK HM 4-300	ca. 1.520 kg	VB-04-000-00006
x	HEIZOHACK HM 6-300	ca. 1.740 kg	VB-04-000-00007

	Equipment sieve HM 4-300:	
Х	HM 4-300 25/25 mm (great decrease in performance)	VB-04-016-00012
Χ	HM 4-300 35/40 mm	VB-04-016-00013
Χ	HM 4-300 50/50 mm	VB-04-016-00014
	Equipment sieve HM 6-300:	
Х	HM 6-300 25/25 mm (great decrease in performance)	VB-04-016-00015
Х	HM 6-300 35/40 mm	VB-04-016-00016
Χ	HM 6-300 50/50 mm	VB-04-016-00017

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	Equipment discharge chute electric rotatable:	Article number
x	Discharge chute with manual rotation HM 300/400	VB-04-017-00001
x	Discharge chute with electric rotation HM 300/400 driven by chain (extra charge)	VB-04-017-00002
	Equipment discharge flap adjustment:	
x	Discharge flap with manual adjustment HM 300/400	VB-04-018-00002
x	Discharge flap with electric adjustment HM 300/400 infinitely variable by servo motor (extra charge)	VB-04-018-00001

		Equipment lower link bolt at 3-point-linkage:	
	x	Lower link bolt category III must be ordered at chipper with chassis (set)	VB-04-001-00001
	x	Lower link bolt category II (extra charge, set)	VB-04-001-00002
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		Accessories intermediate frame:	
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	Equipment yoke tractor side:	
х	Yoke 6 spline 1 3/8"	VB-90-038-00003
	tractor side for type series SH	
х	Yoke 6 spline 1 3/4"	VB-90-038-00004
	tractor side for type series SH	
х	Yoke 20 spline 1 3/4"	VB-90-038-00005
	tractor side for type series SH (extra charge)	
x	Yoke 21 spline 1 3/8	VB-90-038-00006
^	tractor side for type series SH (extra charge)	
	Equipment PTO shaft:	
x	PTO shaft Bondioli 886 mm	VB-90-038-00001
^	type series SH; in combination with wood chipper without chassis	VB-90-038-00001
x	PTO shaft Bondioli 1.486 mm	
x	type series SH; in combination with wood chipper with chassis	VB-90-038-00002
	(extra charge)	
	Equipment yoke chipper side:	
Х	Yoke with shear bolt 6 spline 1 3/4"	VB-90-038-00007
	chipper side for type series SH	
v	Vala with free wheel 6 online 1.2/11	
х	Yoke with free wheel 6 spline 1 3/4 chipper side for type series SH (extra charge)	VB-90-038-00008

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		Accessoires chassis HM 300:	Article number
(o	Chassis HM 300 25 km/h no braking device a trailing axle, supporting leg, drawbar, wings and lighting, with tyres 10/75 - 15.3 Height of towing port: 800 mm to 900 mm adjustable <u>Attention:</u> The PTO shaft Bondioli 1.486 mm must be ordered separate!	VB-04-022-00004
•	0	Chassis HM 300 25 km/h with cable brake a trailing axle, supporting leg, drawbar, wings and lighting, with tyres 10/75 - 15.3 Height of towing port: 800 mm to 900 mm adjustable <u>Attention:</u> The PTO shaft Bondioli 1.486 mm must be ordered separate!	VB-04-022-00005

	Equipment chassis:	
x	Trailer coupling ring 40 mm, rigid, HM 300/400 welded	VA-04-304-00015
x	Trailer coupling ring 50 mm, rigid, HM 300/400 welded (extra charge)	VA-04-304-00016
x	Ball hitch K80, HM 300/400 welded (extra charge)	VA-04-304-00017
x	Trailer coupling ring 35 mm, rigid, HM 300/400 welded (extra charge)	VA-04-304-00018
x	Trailer coupling ring 50 mm, rigid, HM 300/400 welded (extra charge)	VA-04-304-00019

	Accessories wood chipper HM 300:	
0	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
ο	Discharge chute extension HM 300/400 500 mm not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00005
ο	Discharge chute extension HM 300/400 1000 mm only in combination with ejector flap electric adjustment not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00006
0	Hitch, height of towing port 500 mm Additional part is required to retrofit the existing traction facility to lower hitch	VB-04-019-00001
0	Biological hydraulic oil complete filling HM 300/400 (extra charge for complete filling)	VA-04-027-00001
0	Special paint RAL HM 300/400 (extra charge per colour)	VA-04-027-00002
o	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
ο	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002

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HM 6-300 EM Drum Wood Chipper CE

Machine exclusively for manual feeding! For stationary use; electric motor drive

Technical Data and Equipment of the Wood Chipping Machine:

Infeed height: Infeed width: Fly wheel mass: Exchangeable blades: Drum diameter:	300 mm 500 mm 130 kg 6 pieces 450 mm	Traditions -
Infeed:	- driven by electric motors	
inicou.	- conveyor belt; length 600 mm	
	- top roller with steel teeth;	
	diameter 380 mm	picture of HM 6-300 EM
	 length of infeed table 900 mm 	
Augers:	2 transversal augers	
Ejection:	manually foldable and rotatable; support by	pneumatic shock dampers
Ejection height:	max. 3,23 m	
Controls:	 automatic load-dependent infeed control with 	•
	 two day counters and one overall operating 	hours counter
	 infeed speed infinitely adjustable 	
Colour:	- yellow green silk matt RAL 1028	
	- nova grey silk matt MB 7350	
Drive:	 via electric motor and V-belt transmission 	
Drive rpm:	max. 750 min-1	
Drive performance:	max. permissible 55 kW	

	Type of Wood Chipper	Weight without electric motor	Article number
x	HEIZOHACK HM 6-300 EM	approx. 2.320 kg	VA-04-304-00025

	Equipment sieve HM 6-300:	
Х	HM 6-300 25/25 mm (great decrease in performance)	VB-04-016-00015
Х	HM 6-300 35/40 mm	VB-04-016-00016
Χ	HM 6-300 50/50 mm	VB-04-016-00017

	Equipment discharge chute electric rotatable:	
x	Discharge chute with manual rotation HM 300/400	VB-04-017-00001
x	Discharge chute with electric rotation HM 300/400 driven by chain (extra charge)	VB-04-017-00002
	Equipment discharge flap adjustment:	
x	Discharge flap with manual adjustment HM 300/400	VB-04-018-00002
x	Discharge flap with electric adjustment HM 300/400 infinitely variable by servo motor (extra charge)	VB-04-018-00001



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	Accessories wood chipper HM 300 EM:	Article number
0	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
o	Discharge chute extension HM 300/400 500 mm not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00005
o	Discharge chute extension HM 300/400 1000 mm only in combination with ejector flap electric adjustment not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00006
o	Biological hydraulic oil complete filling HM 300/400 (extra charge for complete filling)	VA-04-027-00001
ο	Special paint RAL HM 300/400 (extra charge colour)	VA-04-027-00002
ο	Manual torque multipliers 100 Nm – 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
ο	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002
	Equipment electric motor:	

x	Electric motor 45 kW 400 V 50 Hz 1.500 min-1,V belt drive, Control panel with star-triangle automatic start, rated current 80,6 A; fuse 100 A, starting current approx. 200 A, 400 V, 50 Hz, 3 P/N/PE Connection by customer in accordance with DIN-VDE (suitable for soft wood chipping, e.g. spruce) Weight: 625 kg	VB-92-009-00001
x	Electric motor 55 kW 400 V 50 hz 1.500 min-1,V belt drive, control panel with star-triangle automatic start, rated current 98,5 A; fuse 125 A, starting current approx. 250 A, 400 V, 50 Hz, 3 P/N/PE Connection by customer in accordance with DIN-VDE (suitable for chipping with hard wood, e. g. beech) Weight: 680 kg	VB-92-009-00002

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HM 6-300 VM Drum Wood Chipper CE

Machine exclusively for manual feeding! Internal combustion engine

Technical Data and Equipment of the Wood Chipping Machine:

Infeed height: Infeed width: Fly wheel mass: Exchangeable blades:	300 mm 500 mm 130 kg 6 pieces	976/célande
Drum diameter:	450 mm	
Infeed:	 conveyor belt; length 600 mm top roller with steel teeth; diameter 380 mm length of infeed table 900 mm 	picture of HM 6-300 VM
Augers:	2 transversal augers	
Ejection height:	- 2,80 m - 4,00 m; adjustable via double actin by hand pump	
Ejector:	- discharge chute electric rotatable and disch	arge flap electric
Controls:	 automatic load-dependent infeed control with intergraded cycle mode two day counters and one overall operating hours counter infeed speed infinitely adjustable 	
Colour:	- yellow green silk matt RAL 1028 - nova grey silk matt MB 7350	
Drive:	via Diesel engine and V-belt transmission	
Drive rpm:	max. 750 min-1	

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Auxillary Engine:	Caterpillar C3.4B, TIER 4 final, 55 kW / 75 HP water-cooled four stroke diesel engine with common-rail direct injection
Live Ring:	270 degree rotatable
Chassis:	ALKO Tandem-Chassis 80 km/h, drawbar height adjustable, max. height of towing port 910 mm, tyres 225/70 R 15
Hitch:	with DIN-Trailer coupling ring 40 mm and traction ball-shaped coupling K50
Support load:	100 kg

	Type of Wood Chipper	Weight inclusive chassis and engine	Article number
2	X HEIZOHACK HM 6-300 VM Caterpillar overrun brakes	approx. 3.500 kg	VB-04-306-00011
2	X HEIZOHACK HM 6-300 VM Caterpillar air braking system	approx. 3.500 kg	VA-04-306-00019



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Equipment and Accessories und Zubehör for the chipper HM 6-300 VM:

	Equipment sieve HM 6-300:	Article number
Χ	HM 6-300 25/25 mm (great decrease in performance)	VB-04-016-00015
Х	HM 6-300 35/40 mm	VB-04-016-00016
Χ	HM 6-300 50/50 mm	VB-04-016-00017

	Accessories wood chipper HM 6-300 VM:	
o	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
0	Biological hydraulic oil complete filling HM 300/400 (extra charge for complete filling)	VA-04-027-00001
o	Special paint RAL HM 300/400 (extra charge per colour)	VA-04-027-00002
o	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
o	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002

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HM 4-300 F Drum Wood Chipper

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Machine exclusively for manual feeding! Drive via Unimog front PTO

The manually fed **HEIZOHACK- wood chipper HM 4-300 F** can break down all wood waste, such as slats, beams, logs, blocks or branches and trunks with a diameter up to a maximum of 300 mm.

The wood in feed is located on the right side of the vehicle. As a result, the operators on the roadside are well protected from the road traffic.

The hydraulic feed units supply is made via the own on-board hydraulic system. An external oil supply by the Unimog is not necessary. So an undesired mixture of hydraulic oils is avoided.

The wood chipper was special designed for front mounting at a Unimog from U400 or from U430. Notice the ballast at the Unimog and the front axle load of about 3.000 kg.

The **HEIZOHACK- wood chipper HM 4-300 F** is equipped with a low drag drum chip rotor. Thereby flawless operation is also possible with low drive performance and the fuel consumption is reduced.

The drive of the wood chipper is performed directly by the front PTO of the carrier vehicle. The Unimog has to have a mounting plate category 5.

For the participation in public road traffic, the rotatable ejector tower can be removed with a rope pull winch out of the driver's field of vision by downward movement.

Technical Data and Equipment of the Wood Chipping Machine:

Infeed height: Infeed width: Fly wheel mass: Exchangeable blades:	300 mm 330 mm 130 kg 4 pieces	
Drum diameter:	450 mm	
Infeed:	 conveyor belt; length 600 mm top roller with steel teeth; diameter 380 mm length of infeed table 900 mm 	picture of HM 4-300 F
Augers:	2 transversal augers	
Ejector: Ejection height:	discharge chute manually foldable, sup discharge flap and discharge chute rota max. 3,42 m	
Controls:	 automatic load-dependent infeed control two day counters and one overall operation infeed speed infinitely adjustable 	5
Colour:	- yellow green silk matt RAL 1028 - nova grey silk matt MB 7350	
Drive: Drive rpm:	via special drive shaft max. 750 min-1	

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HM 4-300 F Drum Wood Chipper

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Machine exclusively for manual feeding! Drive via Unimog front PTO

	Type of Wood Chipper	Total weight	Article number
x	HEIZOHACK HM 4-300 F	approx. 1.850 kg	VB-04-000-00011

	Equipment sieve HM 4-300:	
Χ	HM 4-300 25/25 mm (great decrease in performance)	VB-04-016-00012
Χ	HM 4-300 35/40 mm	VB-04-016-00013
Χ	HM 4-300 50/50 mm	VB-04-016-00014

	Accessories wood chipper HM 4-300 F:	
o	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
ο	Biological hydraulic oil complete filling HM 300/400 (extra charge for complete filling)	VA-04-027-00001
ο	Special paint RAL HM 300/400 (extra charge per colour)	VA-04-027-00002
o	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
o	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002

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HM 6/8-400 Drum Wood Chipper



Machine exclusively for manual feeding!

Technical Data and Equipment of the Wood Chipping Machine:

	HM 6-400	HM 8-400	
Infeed height:	400 mm	400 mm	
Infeed width:	500 mm	670 mm	
Fly wheel mass:	300 kg	470 kg	
Exchangeable blades:	6 pieces	8 pieces	
Drum diameter:	495 mm		picture of HM 8-400
Infeed:	 conveyor belt; le top roller with st diameter 450 m length of infeed 	eel teeth; m	
Augers:	2 transversal au	igers	
		with chassis	without any chassis
Ejection height standard		max. 3,50 m	max. 3,27 m
Ejection height adjustable	e chute:	2,90 m - 4,10 m	2,67 m - 3,87 m
Controls:	- two day counter	dependent infeed contr s and one overall oper finitely adjustable	ol with intergraded cycle mode ating hours counter
Colour:	 yellow green sill nova grey silk m 	k matt RAL 1028 natt MB 7350	
Drive:	- via PTO shaft		
Drive rpm:	max. 750 min-1		
Drive performance:		e at 540 min-1 100 kW e at 750 min-1 139 kW	

	Type of Wood Chipper	Weight without Chassis	Article number
X	HEIZOHACK HM 6-400	approx. 2.660 kg	VB-04-000-00004
x	HEIZOHACK HM 8-400	approx. 3.080 kg	VB-04-000-00005

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	Equipment sieve HM 6-400:	Article number
Х	HM 6-400 25/25 mm (great decrease in performance)	VB-04-016-00004
Х	HM 6-400 35/40 mm	VB-04-016-00005
Х	HM 6-400 50/50 mm	VB-04-016-00006
	Equipment sieve HM 8-400:	
Х	HM 8-400 / HM 8-400 K 25/25 mm (great decrease in performance)	VB-04-016-00007
Х	HM 8-400 / HM 8-400 K 35/40 mm	VB-04-016-00008
Х	HM 8-400 / HM 8-400 K 50/50 mm	VB-04-016-00009
Х	HM 8-400 / HM 8-400 K 50/50 mm with stop bars	VB-04-016-00010
Χ	HM 8-400 / HM 8-400 K 60/80 mm with stop bars	VA-04-016-00003

	Equipment discharge chute electric rotatable:	
Χ	Discharge chute with manual rotation HM 300/400	VB-04-017-00001
x	Discharge chute with electric rotation HM 300/400 driven by chain (extra charge)	VB-04-017-00002
	Equipment discharge flap adjustment:	
Х	Discharge flap with manual adjustment HM 300/400	VB-04-018-00002
x	Discharge flap with electric adjustment HM 300/400 infinitely variable by servo motor (extra charge)	VB-04-018-00001
	Equipment discharge chute:	
х	Discharge chute manually foldable HM 400 manually foldable and rotatable; support by pneumatic shock dampers	VB-04-018-00003
x	Discharge chute raise and lower hydraulically HM 400 only together with discharge chute electric rotatable and discharge flap electric adjustment, adjustable via double acting hydraulic cylinder, by hand pump (extra charge)	VB-04-018-00004

	Equipment yoke tractor side:	
x	Yoke 6 spline 1 3/8 ⁷⁷ tractor side for type series SH	VB-90-038-00003
x	Yoke 6 spline 1 3/4 ⁷⁷ tractor side for type series SH	VB-90-038-00004
x	Yoke 20 spline 1 3/4 tractor side for type series SH (extra charge)	VB-90-038-00005
x	Yoke 21 spline 1 3/8	VB-90-038-00006
	Equipment PTO shaft:	
x	PTO shaft Bondioli 886 mm type series SH; in combination with wood chipper without chassis	VB-90-038-00001
x	PTO shaft Bondioli 1.486 mm type series SH; in combination with wood chipper with chassis (extra charge)	VB-90-038-00002
	Equipment yoke chipper side:	
x	Yoke with shear bolt 6 spline 1 3/4 chipper side for type series SH	VB-90-038-00007
x	Yoke with free wheel 6 spline 1 3/4 ⁷⁷ chipper side for type series SH (extra charge)	VB-90-038-00008

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		Chassis HM 400:	Article number
	ο	Chassis HM 400 25 km/h cable handbrake a trailing axle, supporting leg, drawbar, wings and lighting, with tyres 400/60 - 15.5, height of towing port: 850 mm to 950 mm adjustable Attention: The PTO shaft Bondioli 1486 mm must be ordered separate!	VB-04-022-00002
	0	Chassis HM 400 40 km/h with spring-loaded pneumatic brake a trailing axle, supporting leg, drawbar, wings and lighting, with tyres 400/60 - 15.5, height of towing port: 850 mm to 950 mm adjustable Attention: The PTO shaft Bondioli 1486 mm must be ordered separate!	VB-04-022-00003
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	Equipment chassis HM 400 40 km/h - compressed air connection:	
x	Compressed air connection automatic, trailer side red and yellow (set)	VB-94-001-00001
x	Compressed air connection Duomatic, trailer side connected at the compressed air tubes operating pressure max.: 10 bar nominal width: 9 mm	VB-94-001-00002
	Equipment chassis:	
x	Trailer coupling ring 40 mm, rigid, HM 300/400 welded (extra charge)	VA-04-304-00015
x	Trailer coupling ring 50 mm, rigid, HM 300/400 welded (extra charge	VA-04-304-00016
х	Ball hitch K80, HM 300/400 welded (extra charge)	VA-04-304-00017
x	Trailer coupling ring 35 mm, rigid, HM 300/400 welded (extra charge)	VA-04-304-00018
x	Trailer coupling ring 50 mm, rigid, HM 300/400 welded (extra charge)	VA-04-304-00019

	Accessories wood chipper HM 400:	
0	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
ο	Discharge chute extension HM 300/400 500 mm not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00005
0	Discharge chute extension HM 300/400 1000 mm only in combination with ejector flap electric adjustment not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00006
0	Hitch HM 300/400 height of towing port 500 mm Additional part is required to retrofit the existing traction facility to lower hitch	VB-04-019-00001
0	Biological hydraulic oil complete filling HM 300/400 (extra charge for complete filling)	VA-04-027-00001
0	Special paint RAL HM 300/400 (extra charge per colour)	VA-04-027-00002
ο	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder;	VA-89-001-00002
0	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002

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ENERGIE IM KREISLAUF DER NATUR





HM 8-400 EM Drum Wood Chipper CE

Machine exclusively for manual feeding! For stationary use; electric motor drive

Technical Data and Equipment of the Wood Chipping Machine:

Infeed height: Infeed width: Fly wheel mass: Exchangeable blades: Drum diameter:	400 mm 670 mm 470 kg 8 pieces 495 mm	
Infeed: Augers:	 driven by electric motors conveyor belt; length 600 mm top roller with steel teeth; diameter 450 mm length of infeed table 900 mm 2 transversal augers 	
Ejection: Ejection height:	manually foldable and rotatable; support by pneumatic shock dampers max. 3,27 m	
Controls:	 automatic load-dependent infeed control with intergraded cycle mode two day counters and one overall operating hours counter infeed speed infinitely adjustable 	
Colour:	- yellow green silk matt RAL 1028 - nova grey silk matt MB 7350	
Drive: Drive rpm: Drive performance:	- via PTO shaft max. 750 min-1 max. permissible 75 kW	

	Type of Wood Chipper	Weight without electric motor	Article number
>	HEIZOHACK HM 8-400 EM	approx. 3.550 kg	VA-04-408-00045

	Equipment sieve HM 8-400:	
Х	HM 8-400 / HM 8-400 K 35/40 mm	VB-04-016-00008
Х	HM 8-400 / HM 8-400 K 50/50 mm	VB-04-016-00009
Х	HM 8-400 / HM 8-400 K 50/50 mm with stop bars	VB-04-016-00010
Х	HM 8-400 / HM 8-400 K 60/80 mm with stop bars	VA-04-016-00003

	Equipment discharge chute electric rotatable:	Article number
x	Discharge chute with manual rotation HM 300/400	VB-04-017-00001
x	Discharge chute with electric rotation HM 300/400 driven by chain (extra charge)	VB-04-017-00002
	Equipment discharge flap adjustment:	
x	Discharge flap with manual adjustment HM 300/400	VB-04-018-00002
x	Discharge flap with electric adjustment HM 300/400 infinitely variable by servo motor (extra charge)	VB-04-018-00001



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	Accessories wood chipper HM 400:	
o	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
ο	Discharge chute extension HM 300/400 500 mm not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00005
o	Discharge chute extension HM 300/400 1000 mm only in combination with ejector flap electric adjustment not possible at hydraulically height adjustable discharge chute HM 400 <u>Attention:</u> The tested safety seal is not applicable!	VB-04-017-00006
o	Biological hydraulic oil complete filling HM 300/400	VA-04-027-00001
0	Special paint RAL HM 300/400 (extra charge per colour)	VA-04-027-00002
o	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder;	VA-89-001-00002
ο	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002
	Equipment electric motor:	

	Equipment electric motor:	
x	Electric motor 55 kW 400 V 50 Hz 1.500 min-1,V belt drive, control panel with star-triangle automatic start, rated current 98,5 A; fuse 125 A, starting current approx. 250 A; 400 V, 3 P/N/PE Connection by customer in accordance with DIN-VDE (suitable for chipping with hard wood, e. g. beech) Weight: 680 kg	VB-92-009-00002
x	Electric motor 75 kW 400 V 50 Hz 1.500 min-1,V belt drive, control panel with soft start, rated current 131,9 A; fuse 160 A, starting current approx. 310 A; 400 V, 50 Hz, 3 P/N/PE Connection by customer in accordance with DIN-VDE (suitable for chipping with hard wood, e. g. beech) Weight: 810 kg	VB-92-009-00003

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ENERGIE IM KREISLAUF DER NATUR





hack Crane Fed Wood Chippers

With the crane fed **HEIZOHACK** wood chippers all wood waste, such as slats, beams, logs, blocks or branches and trunks can be processed with relatively little power needed.

This is achieved by the large flywheel mass in the ejector blower.

The maximum cut able diameter is at the HM 8-400 K approx. 400 mm, at the HM 8-500 K approx. 500 mm (end pieces up to approx. 700 mm) and at the HM10-500 K and HM 14-800 K approx. 500 mm (end pieces up to approx. 800 mm). At the HM 14-860 K the maximum cut able diameter is approx. 650 mm (end pieces up to approx. 800 mm).

The **HEIZOHACK**-wood chippers are equipped with a low drag drum chip rotor. Thereby flawless operation is also possible with low drive performance and the fuel consumption is reduced. The drive can take place via a PTO shaft or by a combustion engine (HM 14-860 KL).

A steel conveyor belt and a pressure roller with welded spikes ensures a powerful and reliable feed of the material. The feed is supported therefore by the front end in-feed roller at the end of the in-feed table (not available at the HM 8-400 K) and by the optionally available conveyor belt, which is integrated into the in feed table.

The size of the chipped wood can be influenced by the individually adjustable feed speed and by the easily exchangeable sieve. The ejection of end pieces is prevented by the sieve.

The counter knife can be used bilaterally. At the HM 8-400 K it can be used quadrilateral. The quick exchangeable blades can be re-sharpened with a hand-held grinder when fitted.

The supply of the hydraulic feed units is undertaken by the on-board hydraulics system. Secondary consumers such as the ejector chute, infeed table, crane (if fitted), etc. are supplied by the hydraulics system of the traction machine.

The electrical controls of the wood chipper has, besides an operator-friendly, load-dependent feed regulation, also two day counters and an overall operating hours counter. The feed speed is adjustable the direction of all feed elements are reversible by themselves. The option cycle mode is freely selectable.

The drive of all functions is undertaken via the remote control cable, which must be fitted in the driver cabin.

For the control of some functions a radio controls can be fitted on request. Also a cone splitter could be placed at the tandem chassis or the lorry chipper. At the HM 8-400 K and HM 8-500 K the cone splitter isn't feasible.

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ENERGIE IM KREISLAUF DER NATUR





Technical Data and Equipment

HM 8-400 K Drum Wood Chipper

CE

Machine exclusively for crane feeding

of the Wood Chipping Machine: Infeed height: 400 mm Trunk diameter: 400 mm Infeed width: 708 mm Rotor shaft diameter: 80 mm Fly wheel mass: 470 kg Exchangeable blades: 8 pieces picture of HM 8-400 KF with chassis 40 km/h Drum diameter: 495 mm Infeed: conveyor belt; length 900 mm - top roller with steel teeth; diameter 600 mm - without any front end roller at the infeed table - infeed table optionally with conveyor belt; length 900mm - length oft the infeed table 1.500 mm Augers: 3 transversal augers Ejector: discharge chute hydraulically foldable and height; ejecting height max. 4,50 m; depending on tyres - discharge chute electrical rotatable - discharge flap electrical adjustable - automatic load-dependent infeed control with intergraded cycle mode Controls: - two day counters and one overall operating hours counter - infeed speed of top roller and conveyor belt infinitely variable - infeed direction reversible - remote control with 10 m cable and control panel for all functions Colour: - yellow green silk matt RAL 1028 - nova grey silk matt MB 7350 Drive: via PTO shaft and V belt transmission max. 1.000 min-1 Drive rmp: Drive performance: max. permissible 148 kW / 200 HP

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ENERGIE IM KREISLAUF DER NATUR



VA-04-016-00003



X HM 8-400 / HM 8-400 K 60/80 mm with stop bars

HM 8-400 K Drum Wood Chipper

CE

Machine exclusively for crane feeding!

	Type of Wood Chipper	Weight without Chassis	Article number	
x	HEIZOHACK HM 8-400 K	approx. 4.600 kg	VB-04-000-00019	
	Equipment sieve HM 8-400 K:			
Х	HM 8-400 / HM 8-400 K 25/25 mm (great decrease in performance) VB-04-016-00007			
Х	HM 8-400 / HM 8-400 K 35/40 mm		VB-04-016-00008	
Х	HM 8-400 / HM 8-400 K 50/50 mm		VB-04-016-00009	
Х	HM 8-400 / HM 8-400 K 50/50 mm with stop bars		VB-04-016-00010	

	I	Equipment infeed table:	
2	x	Infeed table HM 8-400 K standard	VB-04-006-00007
2		Infeed table with HM 8-400 K conveyor belt (extra charge)	VB-04-006-00008

	Equipment yoke tractor side:	
x	Yoke 6 spline 1 3/8 ⁷⁷ tractor side for type series SH	VB-90-038-00003
x	Yoke 6 spline 1 3/4 ⁷⁷ tractor side for type series SH	VB-90-038-00004
x	Yoke 20 spline 1 3/4 ⁷⁷ tractor side for type series SH (extra charge)	VB-90-038-00005
x	Yoke 21 spline 1 3/8 ⁷⁷ tractor side for type series SH (extra charge)	VB-90-038-00006

		Equipment PTO shaft:	
2	x	PTO shaft Bondioli 886 mm type series SH; in combination with wood chipper without chassis	VB-90-038-00001
2	x	PTO shaft Bondioli 1.486 mm type series SH; in combination with wood chipper with chassis (extra charge	VB-90-038-00002
	x	PTO shaft Bondioli 1.900 mm type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane unit or for drawbar extension 410 mm for chassis-trailing axle 40 km/h (extra charge)	VB-90-038-00009

	Equipment yoke chipper side:	
x	Yoke with shear bolt 6 spline 1 3/4 chipper side for type series SH	VB-90-038-00007
x	Yoke with free wheel 6 spline 1 3/4 ⁷⁷ chipper side for type series SH (extra charge)	VB-90-038-00008

ENERGIE IM KREISLAUF DER NATUR



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	Accessories chassis HM 8-400 K:	Article number
0	Chassis 40 km/h 500 mm trailing axle, spring-loaded pneumatic brake, supporting leg, drawbar, wings and lighting Permissible total weight: 9.000 kg	VB-04-022-00007
0	Weight: approx.1.000 kg Height of towing port: approx 500 mm Attention: The PTO shaft Bondioli 1.486 mm must be ordered separate!	VD-04-022-00007
	Chassis-single axle no crane installation 40 km/h (HM 8-400 k, HM 8-500 K and HM 10-500 K) single axle, spring-loaded pneumatic brake, supporting leg, drawbar, wings and lighting	
0	Permissible total weight: 9.000 kg Weight: approx. 1.100 kg	
	Height of towing port: approx. 1000 mmHeight of towing port: approx. 900 mmHeight of towing port: approx. 620 mmHeight of towing port: approx. 520 mmAttention: The PTO shaft Bondioli 1.486 mm must be ordered separate!	VA-04-408-00046 VA-04-408-00047 VA-04-408-00048 VA-04-408-00049
	Chassis-single axle for crane installation 40 km/h single axle, spring-loaded pneumatic brake, supporting leg, drawbar, wings and lighting, for loading crane Palfinger Epsilon C45F67 and C45F84, crane console and piping, hydraulic oil support from the tractor	
o	Permissible total weight: 9.000 kg Weight: approx. 1.300 kg	
	Height of towing port: approx. 1000 mm Height of towing port: approx. 900 mm Height of towing port: approx. 620 mm Height of towing port: approx. 520 mm Attention: The PTO shaft Bondioli 1.486 mm must be ordered separate!	VA-04-408-00016 VA-04-408-00017 VA-04-408-00018 VA-04-408-00019
	Equipment chassis - tyres:	
x	Tyres 385/55 R22.5 up to 80 km/h, road tyres (unit price) Vehicle width: Chassis 40 km/h: approx. 2,52 m HM 8-400 K approx. 2,52 m HM 8/10-500 K und HM 14-800 K: approx. 2,65 m Chassis-single axle 40 km/h: Chassis-single axle 40 km/h: Chassis-single axle 40 km/h: Chassis-single axle 40 km/h:	VA-04-408-00050
	HM 8-400 K: approx. 2,52 m HM 8/10-500 K: approx. 2,65 m Chassis-tandem 40/60 km/h:	

	HM 8-400 K:	approx. 2,52 m	
	HM 8/10-500 K:	approx. 2,65 m	
	Chassis-tandem 40/60 km/h:		
	HM 10-500 K and HM 14-800 K	approx. 2,70 m	
	Tyres 400/55 R22.5 up to 40 km/h, road tyres (unit price)		
	Vehicle width: Chassis 40 km/h:		
	HM 8-400 K:	approx. 2,52 m	
Х	HM 8/10-500 K und HM 14-800 K:	approx. 2,65 m	VA-04-408-00051
	Chassis-single axle 40 km/h:	not possible	
	Chassis-tandem 40/60 km/h:		
	HM 10-500 KTL und HM 14-800 K:	approx. 2,70 m	
	Tyres 500/45 - 22.5 up to 40 km/h, off-road tyres (unit price)		
	Vehicle width: Chassis 40 km/h:		
	HM 8-400 KF:	approx. 2,85 m	
Х	HM 8/10-500 K und HM 14-800 K:	approx. 2,85 m	VA-04-408-00052
	Chassis-single axle 40 km/h:	not possible	
	Chassis-tandem 40/60 km/h:		
	HM 10-500 K und HM 14-800 K:	approx. 2,98 m	
	Tyres 560/45 R22.5 up to 60 km/h; Off-road tyres (unit price)		
	Vehicle width: Chassis 40 km/h:		
	HM 8-400 K:	approx. 2,85 m	
x	HM 8/10-500 K und HM 14-800 K:	approx. 2,85 m	VA-04-408-00053
^	Chassis-single axle 40 km/h:		VA-04-408-00055
	HM 8-400 K und HM 8/10-500 K:	approx. 2,85 m	
	Chassis-tandem 40/60 km/h:		
	HM 8-400 K und HM 8/10-500 K:	approx. 2,98 m	

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	Equipment chassis - colour rims:	Article number
x	Colour white aluminium (silver) glossy RAL 9006 rim (extra charge per unit)	VA-04-304-00005
Х		VA-04-304-00007
	Equipment for chassis - wings:	
x	Wings for chassis painted for tyres 385/55 R 22.5 and 400/55 - 22.5 (set)	VA-04-408-00032
x	Wings for chassis galvanized for tyres 385/55 R 22.5 and 400/55 - 22.5 (extra charge, set)	VA-04-408-00033
x	Wings for chassis painted for tyres 500/45 - 22.5 and 560/45 R22.5 (set)	VA-04-408-00034
x	Wings for chassis galvanized for tyres 500/45 - 22.5 and 560/45 R22.5 (extra charge, set)	VA-04-408-00035
	Equipment for chassis-single axle - wings:	
	Wings for chassis-single axle painted	

_		
x	Wings for chassis-single axle painted for tyres 385/55 R 22.5 and 400/55 - 22.5 (set)	VA-04-408-00036
x	Wings for chassis-single axle galvanized for tyres 385/55 R 22.5 and 400/55 - 22.5 (extra charge, set)	VA-04-408-00037
x	Wings for chassis-single axle painted for tyres 500/45 - 22.5 and 560/45 R22.5 (set)	VA-04-408-00038
x	Wings for chassis-single axle galvanized for tyres 500/45 - 22.5 and 560/45 R22.5 (extra charge, set)	VA-04-408-00039

	Equipment chassis - coupling point:	
2	C Drawbar eye 40 mm, rigid 200 x 200 bolted	VB-90-039-00001
2	Drawbar eye 50 mm, rotatable 290 mm length 200 x 200 bolted (extra charge)	VB-90-039-00002
2	 C Drawbar eye 50 mm, rotatable 370 mm length C Cuna F2; without street approval 200 x 200 bolted (extra charge) 	VA-04-508-00025
2	Ball hitch K80 HM 500/800/860 160 x 160 bolted (extra charge)	VB-90-039-00003

	Equipment chassis - compressed air connection:	
x	Compressed air connection automatic, drawbar side red and yellow (set)	VB-94-001-00001
x	Compressed air connection Duomatic, drawbar side connected at the compressed air tubes operating pressure max.: 10 bar nominal width: 9 mm	VB-94-001-00002

ENERGIE IM KREISLAUF DER NATUR



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	Accessories wood chipping machines / chassis:	Article number
0	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
0	Hydraulic connection Push-Pull system to rear of the chipper (unit price)	VA-04-408-00026
0	Drawbar extension 410 mm only for chassis-trailing axle 40 km/h; 200 x 200 mm bolted HM 8-400 K and HM 8-500 K with road approval Attention: The PTO Shaft Bondioli 1.900 mm must be ordered separate!	VA-04-508-00040
ο	Biological hydraulic oil complete filling HM 300/400 (extra charge for complete filling)	VA-04-027-00001
0	Central lubrication for wood chipper HM 400/500/800/860 K not for chassis and crane	VA-04-510-00013
0	Special paint RAL HM 300/400 (extra charge per colour)	VA-04-027-00002
0	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
0	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002

0	Automatic trailer coupling - maximum trailing load 8000 kg - only for tandem axle trailer	VB-90-040-00001
	Equipment automatic trailer coupling-compressed air connection:	
x	Compressed air connection automatic, installed at the chassis only together with the automatic trailer coupling red and yellow (set)	VB-94-001-00003
x	Compressed air connection automatic Duomatic, installed at the chassis only together with the automatic trailer coupling operating pressure max.: 10 bar nominal width: 9 mm	VB-94-001-00004



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	Accessories radio control:	Article number
ο	Radio control T60-1 <u>Functions:</u> - Raise/lower discharge chute - Right/left rotation of discharge chute - Raise/lower discharge flaps - Raise/lower of in-feed table <u>Consisting of:</u> Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00001
0	Radio control T60-2 Functions: - Raise/lower ejector chute - Right/left rotation of ejector chute - Raise/lower ejector flaps - In-feed forward/reverse ATTENTION: without speed adjustment of the pressure roller and conveyor belt Consisting of: Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00002

	Accessories loading crane HM 8-400 K:		
	Palfinger Epsilon C45F67		
	single extender		
	Inclusive: - Rotator RB06F		
	- Rotator joint for RB06F		
	 two headlights crane support for transport 		
	Technical Details:		
	Lifting torque, gross:	71.0 kNm	
0	Lifting torque, net:	53.0 kNm	VB-90-041-00001
	Maximum range:	6,70 m	
	Lifting capacity at 4,0 m boom without grab:	1.310 kg	
	Lifting capacity for 6,0 m boom without grab:	850 kg	
	Boom swivel moment :	14,0 Nm	
	Swivel angle:	340 degree	
	Operating pressure set:	170,0 bar	
	Recommended discharge capacity:	100 l/min	
	Oil Supply:	via tractor (LS)!	
	Total Weight:	1.020 kg (without Joint/Rotator)	
	Palfinger Epsilon C45F84		
	single extender		
	Inclusive: - Rotator RB06F		
	- Rotator joint for RB06F		
	- two headlights		
	- crane support for transport		
	Technical Details:		
	Lifting torque, gross:	71,0 kNm	
0	Lifting torque, net:	51,0 kNm	VA-90-036-00003
	Maximum range:	8,40 m	
	Lifting capacity at 4,0 m boom without grab:	1.250 kg	
	Lifting capacity for 6,0 m boom without grab:	850 kg	
	Lifting capacity for 8,0 m boom without grab:	580 kg	
	Boom swivel moment :	14,0 Nm	
	Swivel angle:	340 degree	
	Operating pressure set:	170,0 bar 100 l/min	
	Recommended discharge capacity: Oil Supply:	via tractor (LS)!	
	Total Weight:	1.100 kg (without Joint/Rotator)	
	Total Weight.		

X Equipment O Accessories

Dimensions and weights are all approximate. Technical changes, which serve continuous further development, are reserved! Version 20180701 Page 25



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	Equipment loading crane - colour:	Article number
x	Colour traffic red glossy RAL 3020 loading crane	VA-04-408-00020
x	Colour yellow green glossy RAL 6018 loading crane (extra charge)	VA-04-408-00021

	Equipment loading crane -	energy log grab:	
	Energy log grab Heizogrein 4-finger grab	HG 1000	
x	Grab surface: Operating Pressure: Weight: Opening width max.: Min. gripping diameter:	0,15 m² 200 bar 125 kg 1.021 mm 110 mm	VA-04-508-00046
	Energy log grab Heizogrei 4-finger grab	HG 1250	
x	Grab surface: Operating Pressure: Weight: Opening width max.: Min. gripping diameter:	0,20 m² 200 bar 185 kg 1.321 mm 86 mm	VA-04-508-00021

	Equipment loading crane - joysticks HM 8-400 K:	
x	Prof1 joystick control for crane with Danfoss Proportional Valves PVG 32/8 (6 proportional, 2 black and white, 8x on/off) Special Functions: - support legs extend and retract - Right/left rotation of ejector spout - Raise/lower ejector spout adjustment	VA-04-408-00024
	Equipment loading crane - joystick installation HM 8-400 K:	
x	Joystick installation in the cab of the tractor incl. installation of the chipper control unit at the Heizomat factory Maicha Attention: Price not discountable	VA-89-001-00001

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ENERGIE IM KREISLAUF DER NATUR





<u>Technical Data and Equipment</u> of the Wood Chipping Machine:

HM 8-500 K Drum Wood Chipper Œ

Machine exclusively for crane feeding

Infeed height: 800 mm Trunk diameter: 500 mm Infeed width: 708 mm Rotor shaft diameter: 80 mm Fly wheel mass: 1.000 kg Exchangeable blades: 8 pieces picture of HM 8-500 K with chassis 40 km /h Drum diameter: 495 mm Infeed: - conveyor belt; length 900 mm - top roller with steel teeth; diameter 800 mm - front end roller at the in-feed table - infeed table optionally with conveyor belt; length 900mm - length oft the in-feed table 1.500 mm Augers: 2 transversal augers Ejector: - discharge chute hydraulically foldable, adjustable for height and rotatable; ejecting height max. 4,29 m; depending on chassis and tyres - discharge flaps hydraulically adjustment - LED Headlight at the ejector chute - wear plates at the blower housing, discharge chute and discharge flaps armoured Controls: - automatic load-dependent infeed control with intergraded cycle mode - two day counters and one overall operating hours counter - infeed speeds infinitely variable - infeed direction reversible - remote control with 10 m cable and control panel for all functions Colour: - yellow green silk matt RAL 1028 - nova grey silk matt MB 7350 Drive: - via PTO shaft and V belt transmission max. 1.000 min-1 Drive rmp: max. permissible 170 kW / 230 HP Drive performance:

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ENERGIE IM KREISLAUF DER NATUR





HM 8-500 K Drum Wood Chipper

CE

Machine exclusively for crane feeding!

Type of Wood Chipper	Weight without Chassis	Article number
HEIZOHACK HM 8-500 K	approx. 6.000 kg	VA-04-508-00047
Equipment sieve HM 8-500 K:		
HM 8-500 K 35/40 mm		VB-04-016-00018
HM 8-500 K 45/60 mm Hardox with stop bars (G30)		VB-04-016-00020
HM 8-500 K 60/80 mm Hardox with sto	op bars (G50)	VB-04-016-00021
HM 8-500 K 80/80 mm Hardox with stop bars		VB-04-016-00022
HM 8-500 K 100/100 mm Hardox with stiffeners		VB-04-016-00023
Equipment infeed table:		
	HEIZOHACK HM 8-500 K Equipment sieve HM 8-500 K: HM 8-500 K 35/40 mm HM 8-500 K 45/60 mm Hardox with sto HM 8-500 K 60/80 mm Hardox with sto HM 8-500 K 80/80 mm Hardox with sto HM 8-500 K 100/100 mm Hardox with	HEIZOHACK HM 8-500 K approx. 6.000 kg Equipment sieve HM 8-500 K: HM 8-500 K 35/40 mm HM 8-500 K 35/40 mm HM 8-500 K 45/60 mm Hardox with stop bars (G30) HM 8-500 K 60/80 mm Hardox with stop bars (G50) HM 8-500 K 80/80 mm Hardox with stop bars HM 8-500 K 100/100 mm Hardox with stiffeners HM 8-500 K 100/100 mm Hardox with stiffeners

x	Infeed table HM 8-500 K standard inclusive front end roller	VB-04-006-00001
x	Infeed table HM 8-500 K with conveyor belt inclusive front end roller (extra charge)	VB-04-006-00002

	Equipment yoke tractor side:	
x	Yoke 6 spline 1 3/8 ⁷⁷ tractor side for type series SH	VB-90-038-00003
X	Yoke 6 spline 1 3/4 ⁷⁷ tractor side for type series SH	VB-90-038-00004
x	Yoke 20 spline 1 3/4 ⁷⁷ tractor side for type series SH (extra charge)	VB-90-038-00005
x	Yoke 21 spline 1 3/8 ⁷ tractor side for type series SH (extra charge)	VB-90-038-00006

	Equipment PTO shaft:	
x	PTO shaft Bondioli 886 mm type series SH; in combination with wood chipper without chassis	VB-90-038-00001
x	PTO shaft Bondioli 1.486 mm type series SH; in combination with wood chipper with chassis (extra charge)	VB-90-038-00002
x	PTO shaft Bondioli 1.900 mm type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane unit or for drawbar extension 410 mm for chassis-trailing axle 40 km/h (extra charge)	VB-90-038-00009

	Equipment yoke chipper side:	
x	Yoke with shear bolt 6 spline 1 3/4 chipper side for type series SH	VB-90-038-00007
x	Yoke with free wheel 6 spline 1 3/4 chipper side for type series SH (extra charge)	VB-90-038-00008

ENERGIE IM KREISLAUF DER NATUR



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	Accessories chassis HM 8-500 K:	Article number
0	Weight: approx.1.000 kg Height of towing port: approx 500 mm	Nting VB-04-022-00007
o	Attention: The PTO shaft Bondioli 1.486 mm must be ordered separate! Chassis-single axle no crane installation 40 km/h (HM 8-400 k, HM 8-500 K and HM 10-500 K) single axle, spring-loaded pneumatic brake, supporting leg, drawbar, wings and ligh Permissible total weight: 9.000 kg Weight: approx. 1.100 kg Height of towing port: approx. 1000 mm Height of towing port: approx. 900 mm Height of towing port: approx. 620 mm Height of towing port: approx. 520 mm Attention: The PTO shaft Bondioli 1.486 mm must be ordered separate!	ting VA-04-408-00046 VA-04-408-00047 VA-04-408-00048 VA-04-408-00049
o	Chassis-single axle for crane installation 40 km/h single axle, spring-loaded pneumatic brake, supporting leg, drawbar, wings and ligh for loading crane Palfinger Epsilon C45F67 and C45F84, crane console and piping, hydraulic oil support from the tractor Permissible total weight: 9.000 kg Weight: approx. 1.300 kg Height of towing port: approx. 1000 mm Height of towing port: approx. 900 mm Height of towing port: approx. 620 mm Height of towing port: approx. 520 mm Attention: The PTO shaft Bondioli 1.486 mm must be ordered separate!	
	Equipment chassis - tyres:	
x	Tyres 385/55 R22.5 up to 80 km/h, road tyres (unit price) Vehicle width: Chassis 40 km/h: HM 8-400 K HM 8/10-500 K und HM 14-800 K: Chassis-single axle 40 km/h: HM 8/400 K: HM 8/10-500 K: Chassis-tandem 40/60 km/h: approx. 2,52 r approx. 2,65 r	n VA-04-408-00050 n

	HIM 8-400 K.	appiox. 2,52 m	
	HM 8/10-500 K:	approx. 2,65 m	
	Chassis-tandem 40/60 km/h:		
	HM 10-500 K and HM 14-800 K	approx. 2,70 m	
	Tyres 400/55 R22.5 up to 40 km/h, road tyres (unit price)		
	Vehicle width: Chassis 40 km/h:		
	HM 8-400 K:	approx. 2,52 m	
Х	HM 8/10-500 K und HM 14-800 K:	approx. 2,65 m	VA-04-408-00051
	Chassis-single axle 40 km/h:	not possible	
	Chassis-tandem 40/60 km/h:		
	HM 10-500 KTL und HM 14-800 K:	approx. 2,70 m	
	Tyres 500/45 - 22.5 up to 40 km/h, off-road tyres (unit price)		
	Vehicle width: Chassis 40 km/h:		
	HM 8-400 KF:	approx. 2,85 m	
Х	HM 8/10-500 K und HM 14-800 K:	approx. 2,85 m	VA-04-408-00052
	Chassis-single axle 40 km/h:	not possible	
	Chassis-tandem 40/60 km/h:		
	HM 10-500 K und HM 14-800 K:	approx. 2,98 m	
	Tyres 560/45 R22.5 up to 60 km/h; Off-road tyres (unit price)		
	Vehicle width: Chassis 40 km/h:		
	HM 8-400 K:	approx. 2,85 m	
x	HM 8/10-500 K und HM 14-800 K:	approx. 2,85 m	VA-04-408-00053
^	Chassis-single axle 40 km/h:		VA-04-408-00055
	HM 8-400 K und HM 8/10-500 K:	approx. 2,85 m	
	Chassis-tandem 40/60 km/h:		
	HM 8-400 K und HM 8/10-500 K:	approx. 2,98 m	

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	Equipment chassis - colour rims:	Article number
х	Colour white aluminium (silver) glossy RAL 9006 rim (extra charge per unit)	VA-04-304-00005
Х	Colour yellow green glossy RAL 6018 rim	VA-04-304-00007
	Equipment for chassis - wings:	
x	Wings for chassis painted for tyres 385/55 R 22.5 and 400/55 - 22.5 (set)	VA-04-408-00032
x	Wings for chassis galvanized for tyres 385/55 R 22.5 and 400/55 - 22.5 (extra charge, set)	VA-04-408-00033
x	Wings for chassis painted for tyres 500/45 - 22.5 and 560/45 R22.5 (set)	VA-04-408-00034
x	Wings for chassis galvanized for tyres 500/45 - 22.5 and 560/45 R22.5 (extra charge, set)	VA-04-408-00035

	Equipment for chassis-single axle - wings:	
x	Wings for chassis-single axle painted for tyres 385/55 R 22.5 and 400/55 - 22.5 (set)	VA-04-408-00036
x	Wings for chassis-single axle galvanized for tyres 385/55 R 22.5 and 400/55 - 22.5 (extra charge, set)	VA-04-408-00037
x	Wings for chassis-single axle painted for tyres 500/45 - 22.5 and 560/45 R22.5 (set)	VA-04-408-00038
x	Wings for chassis-single axle galvanized for tyres 500/45 - 22.5 and 560/45 R22.5 (extra charge, set)	VA-04-408-00039

	Equipment chassis - coupling point:	
x	Drawbar eye 40 mm, rigid 200 x 200 bolted	VB-90-039-00001
x	Drawbar eye 50 mm, rotatable 290 mm length 200 x 200 bolted (extra charge)	VB-90-039-00002
x	Drawbar eye 50 mm, rotatable 370 mm length Cuna F2; without street approval 200 x 200 bolted (extra charge)	VA-04-508-00025
x	Ball hitch K80 HM 500/800/860 160 x 160 bolted (extra charge)	VB-90-039-00003

	Equipment chassis - compressed air connection:	
x	Compressed air connection automatic, drawbar side red and yellow (set)	VB-94-001-00001
x	Compressed air connection Duomatic, drawbar side connected at the compressed air tubes operating pressure max.: 10 bar nominal width: 9 mm	VB-94-001-00002

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VB-94-001-00004

	Accessories wood chipping machines / chassis HM 8-500 K:	Article number
	Exchange blades 94 x 50 x 5 mm (unit price)	
0	from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
0	Hydraulic connection Push-Pull system to rear of the chipper (unit price)	VA-04-408-00026
ο	Drawbar extension 410 mm only for chassis-trailing axle 40 km/h; 200 x 200 mm bolted HM 8-400 K and HM 8-500 K with road approval Attention: The PTO Shaft Bondioli 1.900 mm must be ordered separate!	VA-04-508-00040
ο	Camera at the discharge chute with screen Typ Brigade	VB-97-009-00003
0	Camera at the discharge chute without screen Typ Brigade	VA-04-508-00012
0	Reversing camera with screen Brigade type	VB-97-009-00001
0	Camera at the discharge chute and camera for reversing with screen Brigade type	VB-97-009-00002
0	Deflector plate for discharge flap HM 500/800/ 860 for horizontal blowing, adjustable	VA-04-508-00039
ο	Biological hydraulic oil complete filling HM 500/800/860 (extra charge for complete filling)	VA-04-027-00003
ο	Central lubrication for wood chipper HM 400/500/800/860 K not for chassis and crane	VA-04-510-00013
ο	Special paint RAL HM 500/800/860 (extra charge per colour)	VA-04-027-00004
0	Foot pedal for feed direction for reverse of all infeed elements	VB-04-024-00005
ο	Foot pedal feed roller for raising/lowering the upper feed roller	VB-04-024-00007
ο	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
0	Commissioning at the customer within the sales area of Heizomat Germany Attention: Price not discountable	VA-89-001-00002
0	Automatic trailer coupling - maximum trailing load 8000 kg - only for tandem axle trailer	VB-90-040-00001
	Equipment automatic trailer coupling-compressed air connection:	
x	Compressed air connection automatic, installed at the chassis only together with the automatic trailer coupling red and yellow (set)	VB-94-001-00003
-	Compressed air connection automatic Duomatic installed at the chassis	

X only together with the automatic trailer coupling operating pressure max.: 10 bar nominal width: 9 mm

Compressed air connection automatic Duomatic, installed at the chassis



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	Accessories radio control:	Article number
o	Radio control T60-1 Functions: - Raise/lower discharge chute - Right/left rotation of discharge chute - Raise/lower discharge flaps - Raise/lower of in-feed table Consisting of: Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00001
o	Radio control T60-2 Functions: - Raise/lower ejector chute - Right/left rotation of ejector chute - Raise/lower ejector flaps - In-feed forward/reverse ATTENTION: without speed adjustment of the pressure roller and conveyor belt Consisting of: Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00002

	Accessories loading crane HM 8-400 K:		
	Palfinger Epsilon C45F67		
	single extender		
	Inclusive: - Rotator RB06F - Rotator joint for RB06F - two headlights - crane support for transport		
(Lifting torque, net: Maximum range: Lifting capacity at 4,0 m boom without grab: Lifting capacity for 6,0 m boom without grab: Boom swivel moment : Swivel angle: Operating pressure set: Recommended discharge capacity: Oil Supply: Total Weight:	71,0 kNm 53,0 kNm 6,70 m 1.310 kg 850 kg 14,0 Nm 340 degree 170,0 bar 100 l/min via tractor (LS)! 1.020 kg (without Joint/Rotator)	VB-90-041-00001
c	Palfinger Epsilon C45F84 single extender Inclusive: - Rotator RB06F - Rotator joint for RB06F - two headlights - crane support for transport Technical Details: Lifting torque, gross: Lifting torque, net: Maximum range: Lifting capacity at 4,0 m boom without grab: Lifting capacity for 6,0 m boom without grab: Lifting capacity for 8,0 m boom without grab: Boom swivel moment : Swivel angle: Operating pressure set: Recommended discharge capacity: Oil Supply: Total Weight:	71,0 kNm 51,0 kNm 8,40 m 1.250 kg 850 kg 580 kg 14,0 Nm 340 degree 170,0 bar 100 l/min via tractor (LS)! 1.100 kg (without Joint/Rotator)	VA-90-036-00003

X Equipment O Accessories

Dimensions and weights are all approximate. Technical changes, which serve continuous further development, are reserved! Version 20180701 Page 32



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	Equipment loading crane - colour:	Article number
x	Colour traffic red glossy RAL 3020 loading crane	VA-04-408-00020
x	Colour yellow green glossy RAL 6018 loading crane (extra charge)	VA-04-408-00021

	Equipment loading crane - energy log grab:	
x	Energy log grab Heizogreif HG 1000 4-finger grab Grab surface: 0,15 m² Operating Pressure: 200 bar Weight: 125 kg Opening width max.: 1.021 mm Min. gripping diameter: 110 mm	VA-04-508-00046
x	Energy log grab Heizogreif HG 1250 4-finger grab Grab surface: 0,20 m² Operating Pressure: 200 bar Weight: 185 kg Opening width max.: 1.321 mm Min. gripping diameter: 86 mm	VA-04-508-00021

Equipment loading crane - joysticks HM 8-500 K:	
Prof1 joystick control for crane with Danfoss Proportional Valves PVG 32/8 (6 proportional, 2 black and white, 8x on/off)	
 Special Functions: support legs extend and retract Right/left rotation of ejector spout Raise/lower ejector spout adjustment 	VA-04-408-00024

	Equipment loading crane - joystick installation HM 8-500 K:	
x	Joystick installation in the cab of the tractor incl. installation of the chipper control unit at the Heizomat factory Maicha Attention: Price not discountable	VA-89-001-00001

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HM 10-500 K, HM 14-800 K, HM 14-860 K Drum Wood Chipper

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Machine exclusively for crane feeding!

Technical Data of the Wood Chipping Machine:

	HM 10-500 K	HM 14-800 K	HM 14-860 K
Infeed height:	800 mm	800 mm	800 mm
Trunk diameter:	500 mm	500 mm	650 mm
Infeed width:	877 mm	1.215 mm	1.215 mm
Rotor shaft diameter:	100 mm	100 mm	100 mm
Exchangeable blades:	10 pieces	14 pieces	14 pieces
Drum diameter:	495 mm	495 mm	690 mm
Rotor cover with sieve:	optional	optional	series
Augers:	3	3	4
Ejecting height:	max. 4,6	66 m / max. 5,08 m	max. 5,33 m
Chassis 40 km/h:	available	available	not available
Tandem-chassis:	available	available	available
Cone splitter:	available	available	available
Quick exchangeable bla Chipper knives:	des: available available	available available	available available
Infeed:	 conveyor belt; length 90 top roller with steel teeth front end roller at the in- infeed table optionally w length oft the infeed table 	h; diameter 800 mm -feed table <i>v</i> ith conveyor belt; leng	gth 900 mm
Ejector:	ejecting height depends - discharge flaps hydrauli - LED headlight at the eje	on the chassis and ty ically adjustment ector chute	able for height and rotatable; /res chute and discharge flaps
Controls:	 automatic load-depende two day counters and of infeed speeds infinitely infeed direction reversit remote control with 10 r 	ne overall operating h variable ble	ours counter
Colour:	- yellow green silk matt - nova grey silk matt	RAL 1028 MB 7350	
Drive:	- via PTO shaft and V be	It transmission	
Drive rmp:	max. 1.000 min-1		

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VB-04-016-00028



X HM 10-500 K 100/100 mm Hardox with stiffening

HM 10-500 K Drum Wood Chipper

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Machine exclusively for crane feeding!

	Type of Wood Chipper	Weight without Chassis	Article number	
x	HEIZOHACK HM 10-500 K	approx. 6.500 kg	VA-04-510-00023	
	Equipment sieve wood chipper HM 10-500 K:			
Х	HM 10-500 K 35/40 mm		VB-04-016-00024	
Х	X HM 10-500 K 45/60 mm Hardox with stop bars (G30) VB-04-016-00026			
Х	HM 10-500 K 60/80 mm Hardox with st	VB-04-016-00027		

	Equipment rotor cover HM 10-500 K:	
x	Rotor cover HM 10-500 K standard	VB-04-003-00001
x	Rotor cover HM 10-500 K for additional sieve <u>Consist of:</u> - Rotor cover for sieve - 2 Hydraulic cylinder - Hand pump - Hydraulic hoses (extra charge)	VB-04-003-00002
	Equipment sieve - rotor cover HM 10-500 K:	
Х	HM 10-500 K 45/60 mm Hardox with stop bars (G30)	VB-04-016-00034
Х	HM 10-500 K 60/90 mm Hardox with stop bars	VB-04-016-00035

Ī		Equipment in-feed table HM 10-500 K:	
	x	Infeed table HM 10-500 K standard inclusive front end roller	VB-04-006-00003
	x	Infeed table HM 10-500 K with conveyor belt inclusive front end roller (extra charge)	VB-04-006-00004

	Equipment counter knife HM 10-500 K:	
x	Counter knife HM 10-500 K multi-piece - Carrier plate for the counter knife - Comb for carrier plate counter knife - Counter knife exchange plate (extra charge)	VA-04-510-00024
x	Counter knife HM 10-500 K multi-piece hard metall plates - Carrier plate for the counter knife - Comb for carrier plate counter knife - Counter knife exchange plate with hard metal plates (extra charge)	VA-04-510-00002

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HM 14-800 K Drum Wood Chipper

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Machine exclusively for crane feeding!

	Type of Wood Chipper	Weight without Chassis	Article number
x	HEIZOHACK HM 14-800 K	approx. 7.500 kg	VA-04-814-00048
	Equipment sieve wood chipper HM 1	4-800 K:	
Х	HM 14-800 K 35/40 mm		VB-04-016-00030
Х	HM 14-800 K 45/60 mm Hardox with stop bars (G30) VB-04-016-00032		
Х	HM 14-800 K 60/80 mm Hardox with stop bars (G50) VB-04-016-00033		
X	HM 14-800 K 100/100 mm Hardox with	VB-04-016-00029	

	Equipment rotor cover HM 14-800 K:	
x	Rotor cover HM 14-800 K standard	VB-04-003-00003
x	Rotor cover HM 14-800 K for additional sieve Consist of: - Rotor cover for sieve - 2 Hydraulic cylinder - Hand pump - Hydraulic hoses (extra charge)	VB-04-003-00004
	Equipment sieve - rotor cover HM 14-800 K:	
Χ	HM 14-800 K 45/60 mm Hardox with stop bars (G30)	VB-04-016-00036
Χ	HM 14-800 K 60/90 mm Hardox with stop bars	VB-04-016-00037

	Equipment infeed table HM 14-800 K:	
x	Infeed table HM 14-800 K / HM 14-860 K standard inclusive front end roller	VB-04-006-00005
x	Infeed table HM 14-800 K / HM 14-860 K with conveyor belt inclusive front end roller (extra charge)	VB-04-006-00006

	Equipment counter knife HM 14-800 K:	
x	Counter knife HM 14-800 K / HM 14-860 K multi-piece - Carrier plate for the counter knife - Comb for carrier plate counter knife - Counter knife exchange plate (extra charge)	VA-04-814-00052
x	Counter knife multi-piece HM 14-800 K / HM 14-860 K hard metall plates - Carrier plate for the counter knife - Comb for carrier plate counter knife - Counter knife exchange plate with hard metal plates (extra charge)	VA-04-510-00003

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HM 14-860 K Drum Wood Chipper

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Machine exclusively for crane feeding!

	Type of Wood Chipper	Weight without Chassis	Article number
x	HEIZOHACK HM 14-860 K	ca. 8.500 kg	VA-04-814-00049
	Equipment sieve wood chipper HM 1	4-860 K two-part:	
x	HM 14-860 K 45/50 mm Hardox with si Set	op bars (G30)	VA-04-814-00018
x	HM 14-860 K 60/75 mm Hardox with stop bars (G50) Set		VA-04-814-00002
x	HM 14-860 K 75/80 mm Hardox with si Set	op bars	VA-04-814-00029
x	HM 14-860 K 100/100 mm Hardox with Set	stiffeners	VA-04-814-00003

	Equipment sieve rotor cover HM 14-860 K two-part:	
x	HM 14-860 K 45/60 mm with stop bars (G30) Set	VA-04-814-00004
x	HM 14-860 K 60/80 mm with stop bars (G50) Set	VA-04-814-00005

	Equipment infeed table HM 14-860 K:	
x	Infeed table HM 14-800 K / HM 14-860 K standard inclusive front end roller	VB-04-006-00005
x	Infeed table HM 14-800 K / HM 14-860 K with conveyor belt inclusive front end roller (extra charge)	VB-04-006-00006

	Equipment counter knife HM 14-860 K:	
x	Counter knife HM 14-800 K / HM 14-860 K multi-piece - Carrier plate for the counter knife - Comb for carrier plate counter knife - Counter knife exchange plate (extra charge)	VA-04-814-00052
x	Counter knife multi-piece HM 14-800 K / HM 14-860 K hard metall plates - Carrier plate for the counter knife - Comb for carrier plate counter knife - Counter knife exchange plate with hard metal plates (extra charge)	VA-04-510-00003

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	Equipment yoke tractor side:	Article number
x	Yoke 6 spline 1 3/8 ⁷⁷ tractor side for type series SH	VB-90-038-00003
х	Yoke 6 spline 1 3/4 ^{**} tractor side for type series SH	VB-90-038-00004
 X	Yoke 20 spline 1 3/4 tractor side for type series SH (extra charge)	VB-90-038-00005
Х	Yoke 21 spline 1 3/8	VB-90-038-00006

X PTO shaft Bondioli 886 mm type series SH; in combination with wood chipper without chassis VB-90-038-00001 X PTO shaft Bondioli 1.486 mm type series SH; in combination with wood chipper with chassis (extra charge) VB-90-038-00002 X PTO shaft Bondioli 1.900 mm type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane unit or for drawbar extension 410 mm for chassis-trailing axle 40 km/h VB-90-038-00009	Equipment PTO shaft:	
X type series SH; in combination with wood chipper with chassis (extra charge) VB-90-038-00002 PTO shaft Bondioli 1.900 mm type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane VB-90-038-00002		VB-90-038-00001
X type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane VB-90-038-00009	type series SH; in combination with wood chipper with chassis	VB-90-038-00002
(extra charge)	type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane unit or for drawbar extension 410 mm for chassis-trailing axle 40 km/h	VB-90-038-00009
		PTO shaft Bondioli 886 mm type series SH; in combination with wood chipper without chassis PTO shaft Bondioli 1.486 mm type series SH; in combination with wood chipper with chassis (extra charge) PTO shaft Bondioli 1.900 mm type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane unit or for drawbar extension 410 mm for chassis-trailing axle 40 km/h

		Equipment yoke chipper side:	
	x	Yoke with shear bolt 6 spline 1 3/4 chipper side for type series SH	VB-90-038-00007
1	x	Yoke with free wheel 6 spline 1 3/4" chipper side for type series SH (extra charge)	VB-90-038-00008

	PTO tandem chassis HM 14-860 KTL:	
x	PTO shaft Bondioli 1.486 mm with yoke 6 spline 1 3/4 tractor side type series S0; in combination with chassis-tandem 60/80 km/h HM 14-860 KTL; incl. free wheel (extra charge)	VA-90-021-00001
x	PTO shaft Bondioli 1.486 mm with yoke 20 spline 1 3/4 tractor side type series S0; in combination with chassis-tandem 60/80 km/h HM 14-860 KTL; incl. free wheel (extra charge)	VA-90-021-00002

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	Accessoires chassis HM 10-500 K / HM 14-800 K;	Article number
	Chassis 40 km/h 500 mm	
	trailing axle, spring-loaded pneumatic brake, supporting leg, drawbar, wings and lighting	
0	Permissible total weight: 9.000 kg	VB-04-022-00007
-	Weight: approx.1.000 kg Height of towing port: approx. 500 mm	
	rieght of towing port. approx. 300 mm	
	Attention: The PTO shaft Bondioli 1.486 mm must be ordered separate!	
	Accessoires chassis HM 10-500 K:	
	Chassis-single axle no crane installation 40 km/h	
	(HM 8-400 k, HM 8-500 K and HM 10-500 K)	
	single axle, spring-loaded pneumatic brake, supporting leg, drawbar, wings and lighting	
	Permissible total weight: 9.000 kg	
	Weight: approx. 1.100 kg	
0		
	Height of towing port: approx. 1000 mm	VA-04-408-00046
	Height of towing port: approx. 900 mm	VA-04-408-00047
	Height of towing port: approx. 620 mm	VA-04-408-00048
	Height of towing port: approx. 520 mm <u>Attention:</u> The PTO shaft Bondioli 1.486 mm must be ordered separate!	VA-04-408-00049
	Accessories tandem chassis HM 10-500 KT / HM 14-800 KT:	
	Chassis-tandem 40/60 km/h with short drawbar	
	(permissible speed dependent on the tyres)	
	two axles, braking system with diaphragm cylinder, PTO, supporting leg, drawbar, wings and lighting	
	Permissible total weight: 15.000 kg	
0	Weight: approx. 3.700 kg	
	Heinking (Jacobian and Jacobian de 200 m	
	Height of towing port: approx. 1.000 mm Height of towing port: approx. 720 mm	VB-04-022-00012 VA-04-510-00006
	Height of towing port: approx. 720 mm	VA-04-510-00006 VA-04-510-00007
	Height of towing port: approx. 500 mm	VB-04-022-00013
	<u>Attention:</u> The PTO Shaft Bondioli 1.900 mm must be ordered separate!	
	Accessories tandem chassis HM 10-500 KTL / HM 14-800 KTL: Chassis-tandem 40/60 km/h with long draw bar for crane mounting	
	(permissible speed dependent on the tyres)	
	two axles, braking system with diaphragm cylinder, PTO, supporting leg,	
	drawbar, wings and lighting	
	Permissible total weight: 15000 kg	
0	Weight: approx. 4400 kg	
	Height of towing port: approx. 1.000 mm	VB-04-022-00014
	Height of towing port: approx. 720 mm	VA-04-510-00008
	Height of towing port: approx. 650 mm	VA-04-510-00009
	Height of towing port: approx. 500 mm	VB-04-022-00015
	Attention: The PTO Shaft Bondioli 1.486 mm must be ordered separate!	
	Accessories tandem chassis HM 14-860 KTL:	
	Chassis-tandem 60/80 km/h HM 14-860 KTL for crane mounting	
	for crane mounting; with long drawbar	
	(permissible speed dependent on the tyres)	
	two axles, braking system with diaphragm cylinder, PTO, supporting leg, drawbar,	
	wings and lighting	
ο	Permissible total weight: 18.000 kg	
	Height of towing port: approx. 1.000 mm	VA-04-814-00013
	Height of towing port: approx. 670 mm	VA-04-814-00013 VA-04-814-00014
	Height of towing port: approx. 620 mm	VA-04-814-00015
	Height of towing port: approx. 560 mm	VA-04-814-00016
	Attention: The PTO Shaft Bondioli 1.486 mm must be ordered separate!	
	Automent O Accessories	

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	Equipment chas	sis - tyres:		Article number
		2.5 up to 80 km/h, road tyres (unit price)		
	Vehicle width:	Chassis 40 km/h:		
		HM 8-400 K	approx. 2,52 m	
		HM 8/10-500 K und HM 14-800 K:	approx. 2,65 m	
х		Chassis-single axle 40 km/h:		VA-04-408-00050
		HM 8-400 K:	approx. 2,52 m	
		HM 8/10-500 K:	approx. 2,65 m	
		Chassis-tandem 40/60 km/h:		
		HM 10-500 K and HM 14-800 K	approx. 2,70 m	
		2.5 up to 40 km/h, road tyres (unit price)		
	Vehicle width:	Chassis 40 km/h:		
		HM 8-400 K:	approx. 2,52 m	
х		HM 8/10-500 K und HM 14-800 K:	approx. 2,65 m	VA-04-408-00051
		Chassis-single axle 40 km/h:	not possible	
		Chassis-tandem 40/60 km/h:		
		HM 10-500 KTL und HM 14-800 K:	approx. 2,70 m	
		2.5 up to 40 km/h, off-road tyres (unit price)		
	Vehicle width:	Chassis 40 km/h:		
		HM 8-400 KF:	approx. 2,85 m	
Х		HM 8/10-500 K und HM 14-800 K:	approx. 2,85 m	VA-04-408-00052
		Chassis-single axle 40 km/h:	not possible	
		Chassis-tandem 40/60 km/h:		
		HM 10-500 K und HM 14-800 K:	approx. 2,98 m	
		2.5 up to 60 km/h; Off-road tyres (unit price)		
	Vehicle width:	Chassis 40 km/h:		
		HM 8-400 K:	approx. 2,85 m	
х		HM 8/10-500 K und HM 14-800 K:	approx. 2,85 m	VA-04-408-00053
		Chassis-single axle 40 km/h: HM 8-400 K und HM 8/10-500 K:	0.05 -	
		Chassis-tandem 40/60 km/h:	approx. 2,85 m	
			00000 2 08 m	
		HM 8-400 K und HM 8/10-500 K:	approx. 2,98 m	
	aphy for oboosie to	2.5 up to 60 km/h, off-road tyres (unit price)		
Х	only for chassis-ta	andem 60/80 km/h; only for HM 14-860 KTL		VA-04-814-00012
	Vehicle width:	Chassis-tandem 60/80 km/h:	approx. 2,98 m	

	Equipment tandem - chassis HM 14-860 KTL 80 km/h:	
o	Chassis 80 km/h - upgrade kit only together with chassis-tandem 40/60/80 km/h HM 14-860 KTL and Tyres 600/50 R22.5 up to 80 km/h; including ABS braking system	VA-04-510-00015
x	Tyres 600/50 R22.5 up to 80 km/h, off-road tyres (unit price) only together with chassis 80 km/h upgrade kit Vehicle width: Chassis-tandem 60/80 km/h: approx. 2,98 m	VA-04-814-00025
	Equipment chassis - colour rims:	

x	Colour white aluminium (silver) glossy RAL 9006 rim (extra charge per unit)	VA-04-304-00005
X	Colour yellow green glossy RAL 6018 rim	VA-04-304-00007

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	Equipment for chassis - wings:	Article number
x	Wings for chassis painted for tyres 385/55 R 22.5 and 400/55 - 22.5 (set)	VA-04-408-00032
x	Wings for chassis galvanized for tyres 385/55 R 22.5 and 400/55 - 22.5 (extra charge, set)	VA-04-408-00033
x	Wings for chassis painted for tyres 500/45 - 22.5 and 560/45 R22.5 (set)	VA-04-408-00034
x	Wings for chassis galvanized for tyres 500/45 - 22.5 and 560/45 R22.5 (extra charge, set)	VA-04-408-00035
	Equipment for chassis-single axle - wings:	
x	Wings for chassis-single axle painted for tyres 385/55 R 22.5 and 400/55 - 22.5 (set)	VA-04-408-00036
x	Wings for chassis-single axle galvanized for tyres 385/55 R 22.5 and 400/55 - 22.5 (extra charge, set)	VA-04-408-00037
x	Wings for chassis-single axle painted for tyres 500/45 - 22.5 and 560/45 R22.5 (set)	VA-04-408-00038
x	Wings for chassis-single axle galvanized for tyres 500/45 - 22.5 and 560/45 R22.5 (extra charge, set)	VA-04-408-00039

	Equipment chassis-tandem-wings:	
x	Wings for chassis-tandem painted for tyres 385/55 R22.5 and 400/55 - 22.5 (set)	VA-04-510-00018
x	Wings for chassis-tandem painted galvanized for tyres 385/55 R22.5 and 400/55 - 22.5 (extra charge, set)	VA-04-510-00019
x	Wings for chassis-tandem painted for tyres 500/45 - 22.5 and 560/45 R22.5 (set)	VA-04-510-00020
x	Wings for chassis-tandem painted galvanized for tyres 500/45 - 22.5 and 560/45 R22.5 (extra charge, set)	VA-04-510-00021
x	Wings for chassis-tandem painted for tyres 600/50 R22.5 (set)	VA-04-814-00038
x	Wings for chassis-tandem painted galvanized for tyres 600/50 R22.5 (extra charge, set)	VA-04-814-00039



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	Equipment chassis - coupling point:	Article number
x	Drawbar eye 40 mm, rigid 200 x 200 bolted	VB-90-039-00001
x	Drawbar eye 50 mm, rotatable 290 mm length 200 x 200 bolted (extra charge)	VB-90-039-00002
x	Drawbar eye 50 mm, rotatable 370 mm length Cuna F2; without street approval 200 x 200 bolted (extra charge)	VA-04-508-00025
x	Ball hitch K80 HM 500/800/860 160 x 160 bolted (extra charge)	VB-90-039-00003
	Equipment chassis - compressed air connection:	
x	Compressed air connection automatic, trailer side red and yellow (set)	VB-94-001-00001
x	Compressed air connection Duomatic, trailer side connected at the compressed air tubes operating pressure max.: 10 bar nominal width: 9 mm	VB-94-001-00002



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	Accessories wood chipping machines / chassis:	Article number
	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces	
0	from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
0	Chipper knife for rotor with 2 clamping screws 100 x 140 x 18 mm (unit price)	VA-90-040-00002
ο	Hydraulic connection Push-Pull system to rear of the chipper (unit price)	VA-04-408-00026
0	Camera at the ejector spout with screen Typ Brigade	VB-97-009-00003
0	Camera at the ejector spout without screen Typ Brigade	VA-04-508-00012
0	Reversing camera with screen Brigade type	VB-97-009-00001
0	Camera at the ejector spout and camera for reversing with screen Brigade type	VB-97-009-00002
0	Discharging chute telescopic HM 500/800/860 700 mm telescopic, not HM 8-500 K (extra charge)	VA-04-510-00012
0	Deflector plate for discharge flap HM 500/800/860 for horizontal blowing, adjustable	VA-04-508-00039
0	Cyclone for discharging chute HM 500/800/860 not HM 8-500 K	VA-04-510-00011
ο	Biological hydraulic oil complete filling HM 500/800/860 (extra charge for complete filling)	VA-04-027-00003
0	Central lubrication for wood chipper HM 400/500/800/860 K not for chassis and crane	VA-04-510-00013
0	Special paint RAL HM 500/800/860 (extra charge per colour)	VA-04-027-00004
0	Foot pedal for feed direction for reverse of all feed elements	VB-04-024-00005
0	Foot pedal feed roller for raising/lowering the upper feed roller	VB-04-024-00007
o	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
ο	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002

0	Automatic trailer coupling - maximum trailing load 8000 kg - only for tandem axle trailer	VB-90-040-00001
	Equipment automatic trailer coupling-compressed air connection:	
x	Compressed air connection automatic, installed at the chassis only together with the automatic trailer coupling red and yellow (set)	VB-94-001-00003
x	Compressed air connection automatic Duomatic, installed at the chassis only together with the automatic trailer coupling operating pressure max.: 10 bar nominal width: 9 mm	VB-94-001-00004

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Accessories wood splitter H	Accessories wood splitter HM 10-500 KTL / HM 14-800 KTL / HM 14-860 KTL:	
Cone splitter Heizomat 3-motors		
Only together with:	Only together with: chassis-tandem 40/60 km/h with draw bar for crane unit or HM 14-800 KL	
O Technical details:		
Drive:	3- motoring	VB-04-028-00001
Own weight:	350 kg	
Ball diameter:	370 mm	
Necessary oil volume:	100-200 l/min	
Necessary oil pressure:	200-240 bar	

	Accessories radio control:	
0	Radio control T60-1 <u>Functions:</u> - Raise/lower discharge chute - Right/left rotation of discharge chute - Raise/lower discharge flaps - Raise/lower of in-feed table <u>Consisting of:</u> Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00001
0	Radio control T60-2 Functions: - Raise/lower discharge chute - Right/left rotation of discharge chute - Raise/lower discharge flaps - In-feed forward/reverse ATTENTION: without speed adjustment of the pressure roller and conveyor belt Consisting of: Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00002

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	Loading crane HM 10-500 KTL / HM 14-800 KTL / HM 14	4-860 KTL:	Article number
	Palfinger Epsilon C60F86 double crane extender		
	Only together with: - Chassis-tandem 40/60 km/h with draw bar for crane unit - Crane console for crane set-up - Hydraulically foldable or extendable support legs		
	Crane Accessories Required: see under Crane Accesso	ries	
0	Inclusive: - Rotator RB06F - Rotator shaft for RB06F, with swing brak - two headlights - crane support for transport	e	VB-90-041-00002
	Technical Details: Lifting torque, gross: Lifting torque, net: Maximum range: Lifting capacity at 4,0 m boom without grab: Lifting capacity for 8,0 m boom without grab: Boom swivel moment (netto): Swivel angle: Operating pressure set: Recommended discharge capacity: Oil Supply: Total Weight:	82,0 kNm 61,0 kNm 8,60 m 1.510 kg 720 kg 20,0 kNm 425 degree 200,0 bar 120 l/min via tractor (LS)! 1.170 kg (without Joint/Rotator)	
0	Loading crane Palfinger Epsilon M70F101 double crane extender <u>Only together with:</u> - Chassis-tandem 40/60 km/h with draw bar for crane unit - Crane console for crane set-up - Hydraulically extendable support legs <u>Inclusive:</u> - Rotator G121 - Rotator Joint for G121, with swing brake - Reversing camera with screen - two support legs at the rear of the chassi - four headlights - crane support for transport	is	VB-90-041-00004
	Technical Details:Lifting torque, gross:Lifting torque, net:Maximum range:Lifting capacity for 4,0 m boom without grab:Lifting capacity for 8,0 m boom without grab:Lifting capacity for 10,0 m boom without grab:Boom swivel moment (netto):Swivel angle:Operating pressure set:Recommended discharge capacity:Oil Supply:Total Weight:	102,0 kNm 65,0 kNm 10,10 m 1.610 kg 760 kg 540 kg 26,0 kNm 385 degree 215,0 bar 130 l/min via tractor (LS)! 1.730 kg (without Joint/Rotator)	

	Equipment loading crane - colour:	
X	Colour traffic red glossy RAL 3020 loading crane	VA-04-408-00020
x	Colour yellow green glossy RAL 6018 loading crane (extra charge)	VA-04-408-00021



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	Equipment loading crane - energy	ab:	Article number
	Energy log grab Heizogreif HG 125 4-finger grab		
x	Grab surface:0,20Operating Pressure:200Weight:185Opening width max.:1.321Min. gripping diameter:86		VA-04-508-00021
x	Energy log grab Hultdins Super Gr4-finger grabGrab surface:0,26Operating Pressure:250Weight:198Opening width max.:1.525Min. gripping diameter:90	30 R	VB-90-041-00006

	Equipment loading crane - support legs:	
x	Support legs hydraulically extendable; Epsilon C60F86 and M70F101 only together with tandem-chassis with draw bar for crane unit including crane console and piping; hydraulic oil support from the tractor	VA-04-510-00017

Equipment loading crane - joysticks:	
Prof1 joystick control for crane with Danfoss Proportional Valves PVG 32/8 (6 proportional, 2 black and white, 8x on/off)	
X <u>Special Functions:</u> - Raise/lower ejector spout - Right/left rotation of ejector spout - Raise/lower ejector spout adjustment - Raise/lower of in feed table	VB-04-024-00004

	Equipment loading crane - joystick installation:	
x	Joystick installation in the cab of the tractor incl. installation of the chipper control unit at the Heizomat factory Maicha Attention: Price not discountable	VA-89-001-00001

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ENERGIE IM KREISLAUF DER NATUR





HM 14-800 KL Drum Wood Chipper

CE

Machine exclusively for crane feeding!

Powerful professional Wood Chipper set up on a Mercedes Benz



With the HM 14-800 KL, **Heizomat** offers a special designed powerful and professional wood chipper, set up on a 450 HP Mercedes Benz AROCS 3345 AK Euro 6 with 6x6 wheel drive.

All functions are to be operated directly from the air-conditioned driver cabin.

In addition, the supplementary functions, such as in-feed table, ejector spout swivel and rotation and also the ejector flap can be controlled by remote control. This is among other things particularly helpful in the filling of containers by a second man. Notice the danger zone!

The powerful wood feed is achieved by a pressure roller, a conveyor belt, a front end in-feed roller at the end of the in-feed table and additionally by a conveyor belt integrated into the in-feed table. All feed devices are hydraulically driven.

The rotor drive is undertaken via a highly elastic V belt transmission unit, which is driven by the load carrying gearbox-independent supplementary drive (NMV) with maximum motor torque of the Mercedes Benz AROCS.

The HEIZOMAT lorry chipper has a Palfinger Epsilon M80F101 loading crane.

Technical Details of the Wood Chipping Machine:

HM 14-880 KL

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Infeed height:	800 mm
Drunk diameter:	500 mm
Infeed width:	1215 mm
Rotor shaft diameter:	100 mm
Exchangeable blades:	14 pieces
Drum diameter:	495 mm
Counter blade:	multi piece hard metal plates
Rotor cover:	for additional sieve
Augers:	3 transversal auger
Infeed:	- conveyor belt; length 900 mm
	- top roller with steel teeth; diameter 800 mm
	- front end roller at the infeed table
	- infeed table with conveyor belt; length 900mm
	- length oft the in-feed table 1500 mm
	·
Ejector:	- discharge chute hydraulically foldable, adjustable for height and rotatable
	 hydraulic discharge flaps adjustment
	- 3 ejection paddles
	- ejecting height maximum approx. 5,30 m
	 wear plates at the discharge chute, discharge flaps and
	blower housing armoured
Controls:	 remote Control in the driver's cabin, with control panel for all functions of the wood chipping machine
	- automatic load-dependent infeed control with intergraded cycle mode
	 two-day counters and one overall operating hours counter
	- infeed speeds infinitely variable
	- infeed direction reversible
	- Radio control T60-1 for raising/lowering discharge chute,
	discharge chute rotation right/left, raising/lowering discharge flaps,
	raising/lowering infeed table
	- Foot pedal pressure roller; for raising/lowering the pressure roller
	 Foot pedal of infeed movements backwards; for reversing the rotation movement of all feed devices
	 camera for reversing at the rear of the vehicle and camera on discharge chute; Monitor in the driver cabin; Brigade type
Colour of the chipper:	- yellow green silk matt RAL 1028 - nova grey silk matt MB 7350
Drive of the wood chippe	er: high speed direct drive from the lorry engine (NMV) via cardan shaft and
	highly elastic V-belt transmission unit

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Accessories:

- LED headlight 1 x on the discharger chute
 - reversing light LED, 2 pieces
 - automatic trailer coupling: Ringfeder; bolt diameter 40 mm
 - hydraulic connection engine-fixed at the rear:
 - 2 double-acting hydraulic connections for using of the hydraulic system during driving
 - 4 hydraulic support legs
 - compressed air hose reels

Operator cabin: - glazing of the operator pane: safety glass pane

Extreme puncture protection against chain shots, trunks of trunks and breakage. Perfect view with thermally coated sun protection surface.

- windshield wipers with cleaner at the operator place screen
- electrical lockable, ventilated operator seat inside the cabin; no passenger seat any longer
- lighting package LED: LED headlight 4 x on the driver's cabin; light bar on the driver's cab front and on the side of the rear of the driver's cab

Palfinger Epsilon M80F101

- round yellow light on the driver's cab 12 V
- front flash Heizohack, 2 pieces
- pressurized air horn
- fire extinguisher

Technical details of the Crane Set-up:

114,0 kNm Lifting torque gross: 75,0 kNm Lifting torque net: Maximum range: 10,10 m Lifting capacity at 10,00 m without boom and gripper: 660 kg Extender swivel torque (net): 29,0 kNm Swivel angle: 385 degree **Total Weight:** 1760 kg (without Joint / Rotator) Rotator: Indexator with pendular brake Colour: traffic red RAL 3020 four headlight Light: Controls: joystick control unit Prof1 with additional functions

Technical details Energy Wood Gripper: Heizogreif HG 1250; 4-Finger grab

Grab Surface:	0,18 m²
Operating Pressure:	230 bar
Force of Pressure:	15,3 kN
Weight:	160 kg

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Technische details of the Lorry:

Mercedes- Benz AROCS	3345 AK 6X6
Drive Power:	375 kW / 510 PS
Capacity:	12809 cm ³
Lorry engine rpm:	1.300 - 1.600 rpm
Exhaust standard:	Euro 6
Tank capacity:	500 litre
Track:	2,00 m
Wheelbase:	4,20 m
Width:	2,55 m
Length:	8,10 m
Height:	3,95 m
Tyres:	front Axle 385/65 R22.5
	rear Axle 315/80 R22.5
Colour of the lorry:	yellow green silk matt RAL 1028
	nova grey silk matt MB 7350
Cooling of the engine:	reversible fan for engine cooling system with increased performance

Dimensions and weights are all approximate. Technical changes, which serve continuous further development, are reserved! Version 20180701 Page 50

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ENERGIE IM KREISLAUF DER NATUR



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HM 14-800 KL Drum Wood Chipper

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Machine exclusively for crane feeding!

	Type of Wood Chipper	Total weight	Article number
x	HEIZOHACK HM 14-800 KL AROCS 3345 AK 6X6	approx. 24.500 kg	VA-04-814-00051

	Accessories sieve wood chipper HM 14-800 K:	
Х	HM 14-800 K 35/40 mm	VB-04-016-00030
Х	HM 14-800 K 45/60 mm Hardox with stop bars (G30)	VB-04-016-00032
Х	HM 14-800 K 60/80 mm Hardox with stop bars (G50)	VB-04-016-00033
Χ	HM 14-800 K 100/100 mm Hardox with stiffeners	VB-04-016-00029

	Equipment sieve - rotor cover:	
Х	HM 14-800 K 45/60 mm Hardox with stop bars	VB-04-016-00036
Χ	HM 14-800 K 60/90 mm Hardox with stop bars	VB-04-016-00037

	Accessories wood chipping HM 14-800 KL:	
0	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
o	Discharging chute telescopic HM 500/800/860 700 mm telescopic, not HM 8-500 K (extra charge)	VA-04-510-00012
ο	Cyclone for discharging chute HM 500/800/860 not HM 8-500 K	VA-04-510-00011
ο	Deflector plate for discharge flap HM 500/800/ 860 for horizontal blowing, adjustable	VA-04-508-00039
ο	Biological hydraulic oil complete filling HM 14-860 KL (extra charge for complete filling)	VA-04-814-00045
ο	Central lubrication for wood chipper HM 800/860 KL not for chassis or crane	VA-04-814-00050
ο	Special paint RAL HM 500/800/860 (extra charge per colour)	VA-04-027-00004
o	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
o	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002



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Accessories wood sp	litter:	Article number
Cone splitter Heizom inlc. upweighting of the	at 3-motors truck to 27.000 kg total weight, if necessary	
Technical details:		
O Drive:	3- motoring	VB-04-028-00001
Own weight:	350 kg	
Ball diameter:	370 mm	
Necessary oil volume	: 100-200 I/min	
Necessary oil pressu	re: 200-240 bar	

	Equipment loading crane - colour:	
X	Colour traffic red glossy RAL 3020 loading crane	VA-04-408-00020
x	Colour yellow green glossy RAL 6018 loading crane (extra charge)	VA-04-408-00021

	Equipment Mercedes AROCS:	
o	Operator place - driving system - operated by joystick - fixed speed - incl. road approval	VA-04-814-00042
o	Tire front axle Michelin XZL 445/65 R 22.5 168J Rim 13.00x22.5 ET-120 (unit price)	VA-04-814-00040
o	Tire rear axle Alliance MPT 382 600/50 R22.5 164J Rim 20.00x22.5 ET-50 (unit price)	VA-04-814-00041

X Equipment O Accessories

Information:

By placing an order of a HM 14-800 KL you have to pay 30% of the total amount as prepayment with the order.

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ENERGIE IM KREISLAUF DER NATUR





HM 14-860 KL Drum Wood Chipper

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Machine exclusively for crane feeding!

Powerful professional Wood Chipper set up on a Mercedes Benz



With the HM 14-860 KL, **Heizomat** offers a special designed powerful and professional wood chipper, set up on a 530 HP Mercedes Benz AROCS 3353 AK Euro 6 with 6x6 wheel drive.

All functions are to be operated directly from the air-conditioned driver cabin.

In addition, the supplementary functions, such as in-feed table, ejector spout swivel and rotation and also the ejector flap can be controlled by remote control. This is among other things particularly helpful in the filling of containers by a second man. Notice the danger zone!

The powerful wood feed is achieved by a pressure roller, a conveyor belt, a front end in-feed roller at the end of the in-feed table and additionally by a conveyor belt integrated into the in-feed table. All feed devices are hydraulically driven.

The rotor drive is undertaken via a highly elastic V belt transmission unit, which is driven by the load carrying gearbox-independent supplementary drive (NMV) with maximum motor torque of the Mercedes Benz AROCS.

The HEIZOMAT lorry chipper has a Palfinger Epsilon loading crane S110F101.

Technical Details of the Wood Chipping Machine:

HM 14-860 KL

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Infeed height:	800 mm
Drunk diameter:	650 mm
Infeed width:	1215 mm
Rotor shaft diameter:	100 mm
Exchangeable blades:	14 pieces
Drum diameter: Counter blade:	690 mm multi piece hard metal plates
Rotor cover:	for additional sieve
Augers:	4 transversal auger
Infeed:	- conveyor belt; length 900 mm
	- top roller with steel teeth; diameter 800 mm
	- front end roller at the infeed table
	- infeed table with conveyor belt; length 900mm
	- length oft the in-feed table 1500 mm
Ejector:	- discharge chute hydraulically foldable, adjustable for height and rotatable
	 hydraulic discharge flaps adjustment
	- 6 ejection paddles
	- ejecting height maximum approx. 5,30 m
	 wear plates at the discharge chute, discharge flaps and blower housing armoured
Controls:	 remote Control in the driver's cabin, with control panel for all functions of the wood chipping machine
	- automatic load-dependent infeed control with intergraded cycle mode
	- two-day counters and one overall operating hours counter
	- infeed speeds infinitely variable
	- infeed direction reversible
	 Radio control T60-1 for raising/lowering discharge chute, discharge chute rotation right/left, raising/lowering discharge flaps, raising/lowering infeed table
	- Foot pedal pressure roller; for raising/lowering the pressure roller
	 Foot pedal of infeed movements backwards; for reversing the rotation movement of all feed devices
	 camera for reversing at the rear of the vehicle and camera on discharge chute; Monitor in the driver cabin; Brigade type
Colour of the chipper:	- yellow green silk matt RAL 1028 - nova grey silk matt MB 7350
Drive of the wood chipper	: high speed direct drive from the lorry engine (NMV) via cardan shaft and highly elastic V-belt transmission unit

ENERGIE IM KREISLAUF DER NATUR

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Accessories:

- LED headlight 1 x on the discharger chute
 - reversing light LED, 2 pieces
 - automatic trailer coupling: Ringfeder; bolt diameter 40 mm
 - hydraulic connection engine-fixed at the rear:
 - 2 double-acting hydraulic connections for using of the hydraulic system during driving
 - 4 hydraulic support legs
 - compressed air hose reels

Operator cabin: - glazing of the operator pane: safety glass pane

Extreme puncture protection against chain shots, trunks of trunks and breakage. Perfect view with thermally coated sun protection surface.

- windshield wipers with cleaner at the operator place screen
- electrical lockable, ventilated operator seat inside the cabin; no passenger seat any longer
- lighting package LED: LED headlight 4 x on the driver's cabin; light bar on the driver's cab front and on the side of the rear of the driver's cab
- round yellow light on the driver's cab 12 V
- front flash Heizohack, 2 pieces
- pressurized air horn
- fire extinguisher

Technical details of the Crane Set-up:

143,0 kNm Lifting torque gross: 100,0 kNm Lifting torque net: Maximum range: 10,10 m Lifting capacity at 10,00 m without boom and gripper: 900 kg Extender swivel torque (net): 36,0 kNm Swivel angle: 385 degree **Total Weight:** 1920 kg (without Joint / Rotator) Rotator: Indexator with pendular brake Colour: traffic red RAL 3020 four headlight Light: Controls: joystick control unit Prof1 with additional functions

Technical details Energy Wood Gripper:

Grab Surface	0,28 m²
Operating Pressure:	250 bar
Weight:	198 kg
Opening width max.:	1.525 mm
Min. gripping diameter:	90 mm

Hultdins Super Grip SG II 260 R 4-finger grapple

Palfinger Epsilon S110F101

Dimensions and weights are all approximate. Technical changes, which serve continuous further development, are reserved! Version 20180701 Page 55 ENERGIE IM KREISLAUF DER NATUR

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Technical details of the Lorry: Mercedes- Benz AROCS 3353 AK 6X6

Drive Power:	390 kW / 530 HP
Capacity:	12809 cm ³
Lorry engine rpm:	1.300 - 1.600 rpm
Exhaust standard:	Euro 6
Tank capacity:	500 litre
Track:	2,00 m
Wheelbase:	4,20 m
Width:	2,55 m
Length:	8,10 m
Height:	3,95 m
Tyres:	front Axle 385/65 R22.5 rear Axle 315/80 R22.5
Colour of the lorry:	yellow green silk matt RAL 1028 nova grey silk matt MB 7350
Cooling of the engine:	reversible fan for engine cooling system with increased performance

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ENERGIE IM KREISLAUF DER NATUR



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HM 14-860 KL Drum Wood Chipper

CE

Machine exclusively for crane feeding!

	Type of Wood Chipper	Total weight	Article number
x	HEIZOHACK HM 14-860 KL AROCS 3353 AK 6X6	approx. 26.000 kg	VA-04-814-00030

	Equipment sieve wood chipper HM 14-860 K two-part:	
х	HM 14-860 K 45/60 mm Hardox with stop bars (G30) Set	VA-04-814-00018
x	HM 14-860 K 60/75 mm Hardox with stop bars (G50) Set	VA-04-814-00002
x	HM 14-860 K 75/80 mm Hardox with stop bars Set	VA-04-814-00029
x	HM 14-860 K 100/100 mm Hardox with stiffeners Set	VA-04-814-00003

	Equipment sieve rotor cover HM 14-860 K two-part:	
2	K HM 14-860 K 45/60 mm with stop bars (G30) Set	VA-04-814-00004
2	K HM 14-860 K 60/80 mm with stop bars (G50) Set	VA-04-814-00005

	Accessories wood chipping HM 14-860 KL:	
o	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
0	Chipper knife for rotor with 2 clamping screws 100 x 140 x 18 mm (unit price)	VA-90-040-00002
ο	Discharging chute telescopic HM 500/800/860 700 mm telescopic, not HM 8-500 K (extra charge)	VA-04-510-00012
0	Cyclone for discharging chute HM 500/800/860 not HM 8-500 K	VA-04-510-00011
0	Deflector plate for discharge flap HM 500/800/860 for horizontal blowing, adjustable	VA-04-508-00039
0	Biological hydraulic oil complete filling HM 14-860 KL (extra charge for complete filling)	VA-04-814-00045
0	Central Iubrication for wood chipper HM 800/860 KL not for chassis or crane	VA-04-814-00050
0	Special paint RAL HM 500/800/860 (extra charge per colour)	VA-04-027-00004
0	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
ο	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002



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	Accessories wood splitter:		Article number
	Cone splitter Heizomat 3-m inlc. upweighting of the truck	to 27.000 kg total weight, if necessary	
c	Technical details: Drive: Own weight: Ball diameter: Necessary oil volume: Necessary oil pressure:	3- motoring 350 kg 370 mm 100-200 l/min 200-240 bar	VB-04-028-00001

	Equipment loading crane - colour:	
x	Colour traffic red glossy RAL 3020 loading crane	VA-04-408-00020
x	Colour yellow green glossy RAL 6018 loading crane (extra charge)	VA-04-408-00021

	Equipment Mercedes AROCS:	
o	Operator place - driving system - operated by joystick - fixed speed - incl. road approval	VA-04-814-00042
o	Tire front axle Michelin XZL 445/65 R 22.5 168J Rim 13.00x22.5 ET-120 (unit price)	VA-04-814-00040
o	Tire rear axle Alliance MPT 382 600/50 R22.5 164J Rim 20.00x22.5 ET-50 (unit price)	VA-04-814-00041

X Equipment O Accessories

Information:

By placing an order of a HM 14-860 KL you have to pay 30% of the total amount as prepayment with the order.

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ENERGIE IM KREISLAUF DER NATUR





HM 6-300 KLC Drum Wood Chipper

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Machine exclusively for crane feeding!

Technical Data and Equipment of the Wood Chipping Machine:

Infeed height:	300 mm	
Trunk diameter:	300 mm	
Infeed width:	500 mm	g 1 citz hands - Hind 6-300 KKE
Rotor shaft diameter:	80 mm	
Fly wheel mass:	130 kg	
Exchangeable blades:	6 pieces	picture of HM 6-300 KLC
Drum diameter:	450 mm	
Infeed:	- without any front er	eeth; diameter 380mm nd roller at the infeed table Iy with conveyor belt; length 600mm
Augers:	2 transversal augers	
Ejector:	 discharge chute hydrau discharge chute electric discharge flap electrica 	
Controls:	 two day counters and o infeed speed of top roll infeed direction reversil 	ent infeed control with intergraded cycle mode one overall operating hours counter er and conveyor belt infinitely variable ble m cable and control panel for all functions
Colour:	- yellow green silk matt - nova grey silk matt	RAL 1028 MB 7350
Drive: Drive rmp: Drive performance:	- via PTO shaft and V be max. 1.000 min-1 132 kW / 180 HP at ma	elt transmission ax. permissible 1.000 min-1

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ENERGIE IM KREISLAUF DER NATUR



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HM 6-300 KLC Drum Wood Chipper

CE

Machine exclusively for crane feeding!

	Type of Wood Chipper	Weight without Chassis	Article number
>	HEIZOHACK HM 8-400 KLC	approx. 2.600 kg	VA-04-306-00006
	Equipment sieve HM 8-400 K:		
×	HM 6-300 25/25 mm (great decrease in performance)		VB-04-016-00015
×	HM 6-300 35/40 mm		VB-04-016-00016
×	HM 6-300 50/50 mm	VB-04-016-00017	

	Equipment infeed table:	
x	Infeed table HM 6-4300 KLC standard	VB-04-306-00015
x	Infeed table with HM 6-300 KLC conveyor belt (extra charge)	VB-04-306-00016

	Equipment yoke tractor side:	
x	Yoke 6 spline 1 3/8 ⁷⁷ tractor side for type series SH	VB-90-038-00003
x	Yoke 6 spline 1 3/4´´ tractor side for type series SH	VB-90-038-00004
x	Yoke 20 spline 1 3/4 tractor side for type series SH (extra charge)	VB-90-038-00005
x	Yoke 21 spline 1 3/8 tractor side for type series SH (extra charge)	VB-90-038-00006
	Equipment PTO shaft:	
x	PTO shaft Bondioli 1.900 mm type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane unit or for drawbar extension 410 mm for chassis-trailing axle 40 km/h (extra charge)	VB-90-038-00009
	Equipment yoke chipper side:	
x	Yoke with shear bolt 6 spline 1 3/4 ⁷⁷ chipper side for type series SH	VB-90-038-00007
x	Yoke with free wheel 6 spline 1 3/4 ⁷⁷ chipper side for type series SH (extra charge)	VB-90-038-00008



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X Chassis HM 6-300 KLC with rear tip body 10 m³ (permissible speed dependent on the tyres) two axles, spring-loaded pneumatic brake, supporting leg, drawbar, wings, lighting and big tool box rear tip body 10 m³ hinged tailgate operated hydraulically X rear tip body 10 m³ hinged tailgate operated hydraulically VA-04-306-00012 Weight: approx. 6.400 kg Height of towing port: approx. 500 mm Total length: 7,80 m Total height: Total height: 3,90 m Attention: The PTO Shaft Bondioli 1,900 mm must be ordered separate!		Accessories chassis HM 6-300 KLC:	Article number
	x	(permissible speed dependent on the tyres) two axles, spring-loaded pneumatic brake, supporting leg, drawbar, wings, lighting and big tool box rear tip body 10 m ³ hinged tailgate operated hydraulically Weight: approx. 6.400 kg Height of towing port: approx. 500 mm Total length: 7,80 m Total width: 2,55 m	VA-04-306-00012

	Chassis HM 6-300 KLC with high tip body 8 m ³ (permissible speed dependent on the tyres) two axles, spring-loaded pneumatic brake, supporting leg, drawbar, wings, lighting and big tool box	
	high tip body 8 m ³ ; in travel direction left side	
	hydraulically operated	
x	tipping height 2,80 m	VA-04-306-00013
	Weight : approx. 6.400 kg	
	Height of towing port: approx. 500 mm	
	Total length: 7,80 m	
	Total width: 2,55 m	
	Total height: 3,90 m	
	Attention: The PTO Shaft Bondioli 1.900 mm must be ordered separate!	

Chassis HM 6-300 KLC with high tip body 13 m ³ (permissible speed dependent on the tyres) two axles, spring-loaded pneumatic brake, supporting leg, drawbar, wings, lighting and big tool box high tip body 13 m ³ ; in travel direction left side hydraulically operated tipping height 2,80 m	VA 04 205 00044
Weight: approx. 6.400 kg Height of towing port: approx. 500 mm	VA-04-306-00014
Total length:7,80 mTotal width:2,55 mTotal length:3,90 m	
Attention: The PTO Shaft Bondioli 1.900 mm must be ordered separate!	

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ENERGIE IM KREISLAUF DER NATUR





HM 8-400 KLC

Drum Wood Chipper

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Machine exclusively for crane feeding!

Technical Data and Equipment of the Wood Chipping Machine:

Infeed height:	400 mm
Trunk diameter:	400 mm
Infeed width:	708 mm
Rotor shaft diameter:	80 mm
Fly wheel mass:	470 kg
Exchangeable blades:	8 pieces picture of HM 8-400 KLC
Drum diameter:	495 m
Infeed:	 conveyor belt; length 900 mm top roller with steel teeth; diameter 600 mm without any front end roller at the infeed table infeed table optionally with conveyor belt; length 900mm length oft the infeed table 1.500 mm
Augers:	3 transversal augers
Ejector:	 discharge chute hydraulically foldable and height discharge chute electrical rotatable discharge flap electrical adjustable
Controls:	 automatic load-dependent infeed control with intergraded cycle mode two day counters and one overall operating hours counter infeed speed of top roller and conveyor belt infinitely variable infeed direction reversible remote control with 10 m cable and control panel for all functions
Colour:	- yellow green silk matt RAL 1028 - nova grey silk matt MB 7350
Drive:	via PTO shaft and V belt transmission
Drive rmp:	max. 1.000 min-1
Drive performance:	148 kW / 200 HP at max. permissible 1.000 min-1

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ENERGIE IM KREISLAUF DER NATUR



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HM 8-400 KLC Drum Wood Chipper

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Machine exclusively for crane feeding!

	Type of Wood Chipper	Weight without Chassis	Article number		
x	HEIZOHACK HM 8-400 KLC	approx. 4.600 kg	VB-04-408-00011		
		·			
	Equipment sieve HM 8-400 K:				
x	HM 8-400 / HM 8-400 K 25/25 mm (gr	eat decrease in performance)	VB-04-016-00007		
x	HM 8-400 / HM 8-400 K 35/40 mm		VB-04-016-00008		
x	HM 8-400 / HM 8-400 K 50/50 mm		VB-04-016-00009		
x	HM 8-400 / HM 8-400 K 50/50 mm with stop bars		VB-04-016-00010		
x	HM 8-400 / HM 8-400 K 60/80 mm with stop bars		VA-04-016-00003		
	Equipment infeed table:				
x	Infeed table HM 8-400 K standard		VB-04-006-00007		
x	Infeed table with HM 8-400 K convey	ror belt (extra charge)	VB-04-006-00008		

	Equipment yoke tractor side:			
x	Yoke 6 spline 1 3/8 [~] tractor side for type series SH	VB-90-038-00003		
x	Yoke 6 spline 1 3/4 ^{~~} tractor side for type series SH	VB-90-038-00004		
x	Yoke 20 spline 1 3/4 ⁷⁷ tractor side for type series SH (extra charge)	VB-90-038-00005		
x	Yoke 21 spline 1 3/8 tractor side for type series SH (extra charge)	VB-90-038-00006		
	Equipment PTO shaft:			
x	PTO shaft Bondioli 1.900 mm type series SH; in combination with chassis-tandem 40/60 km/h without draw bar for crane unit or for drawbar extension 410 mm for chassis-trailing axle 40 km/h (extra charge)	VB-90-038-00009		
	Equipment yoke chipper side:			
x	Yoke with shear bolt 6 spline 1 3/4 chipper side for type series SH	VB-90-038-00007		

	chipper side for type series SH	
x	Yoke with free wheel 6 spline 1 3/4 ⁷⁷ chipper side for type series SH (extra charge)	VB-90-038-00008



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	Accessories chassis:	Article number
x	Chassis HM 8-400 KLC with rear tip body 17 m³ (permissible speed dependent on the tyres) two axles, spring-loaded pneumatic brake, supporting leg, drawbar, wings, lighting and big tool box rear tip body 17 m³ hinged tailgate operated hydraulically Weight: approx. 7.600 kg Height of towing port: approx. 500 mm Total length: 8,00 m Total length: 3,90 m Attention: The PTO Shaft Bondioli 1.900 mm must be ordered separate!	VA-04-408-00012
x	Chassis HM 8-400 KLC with high tip body 13 m³ (permissible speed dependent on the tyres) two axles, spring-loaded pneumatic brake, supporting leg, drawbar, wings, lighting and big tool box high tip body 13 m³; in travel direction left side hydraulically operated tipping height 2,80 m Weight: approx. 7.600 kg Height of towing port: approx. 500 mm Total length: 8,00 m Total length: 3,90 m Attention: The PTO Shaft Bondioli 1.900 mm must be ordered separate!	VA-04-408-00013
x	Chassis HM 8-400 KLC with high tip body 16 m³ two axles, spring-loaded pneumatic brake, supporting leg, drawbar, wings, lighting and big tool box high tip body 16 m³; in travel direction left side hydraulically operated tipping height 2,80 m Weight: approx. 7.600 kg Height of towing port: approx. 500 mm Total length: 8,00 m Total length: 3,90 m Attention: The PTO Shaft Bondioli 1.900 mm must be ordered separate!	VA-04-408-00014



Equipment and accessories wood chipper HM 6-300 KLC / HM 8-400 KLC:

	Equipment chassis - tyres:	Article number		
x	Tyres 385/65 R22.5 for KLC up to 70 km/h (unit price)	VA-04-306-00007		
^	Vehicle width: chassis-tandem: approx. 2,00 m	VA-04-300-00007		
х	Tyres 500/45 R22.5 for KLC up to 70 km/h (unit price)	VA-04-306-00008		
~	Vehicle width: chassis-tandem: approx. 2,20 m			
x	Tyres 560/45 R22.5 for KLC up to 70 km/h (unit price)	VA-04-306-00009		
	Vehicle width: chassis-tandem: approx. 2,50 m			
х	Tyres 600/55 R26.5 for KLC up to 70 km/h (unit price)	VA-04-306-00021		
	Vehicle width: chassis-tandem: approx. 2,55 m			
х	Tyres 620/50 R22.5 for KLC up to 70 km/h (unit price)	VA-04-306-00010		
	Vehicle width: chassis-tandem: approx. 2,55 m			
	Equipment chassis - colour rims:			
х	Colour white aluminium (silver) glossy RAL 9006 rim (extra charge per unit)	VA-04-304-00005		
Х	Colour yellow green glossy RAL 6018 rim	VA-04-304-00007		
	Equipment chassis - coupling point:			
x	Drawbar eye 40 mm, rigid for KLC 100 x 100 bolted	VA-90-076-00001		
x	Drawbar eye 50 mm, rigid for KLC 100 x 110 bolted (extra charge)	VA-90-076-00002		
x	Drawbar eye 50 mm, rotatable for KLC Cuna F2; without street approval 100 x 110 bolted (extra charge)	VA-90-076-00003		
x	Ball hitch K80 for KLC 100 x 110 bolted (extra charge)	VA-90-076-00004		
	Equipment chassis - compressed air connection:			
x	Compressed air connection automatic, trailer side red and yellow (set)	VB-94-001-00001		
x	Compressed air connection Duomatic, trailer side connected at the compressed air tubes operating pressure max.: 10 bar nominal width: 9 mm	VB-94-001-00002		
	Accessoires chassis – forced steering:			
ο	Forced steering axle with master cylinder, K50 and hydraulic system (extra charge)	KT-90-001-00024		
	Accessories high tip height extension HM 6-300 KLC / HM 8-400 KLC:			
0	High tip extension 4,00 m KLC extension of the high tip to 4,00 m (extra charge)	VA-04-408-00015		

ENERGIE IM KREISLAUF DER NATUR



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	Accessories reversing camera HM 6-300 KLC / HM 8-400 KLC:	Article number
o	Reversing camera with screen for KLC Typ Brigade	VA-97-014-00001
	Accessories wood chipping machines / chassis:	
0	Exchange blades 94 x 50 x 5 mm (unit price) from 100 pieces from 200 pieces from 500 pieces from 1.000 pieces	VA-90-040-00001
o	Biological hydraulic oil complete filling HM 300/400 (extra charge for complete filling)	VA-04-027-00001
o	Special paint RAL HM 300/400 (extra charge per colour)	VA-04-027-00002
0	Manual torque multipliers 100 Nm - 2.000 Nm for loosen and tie up of the exchange blades holder; inclusive torque wrench 3/4 ^{''} 80 Nm - 400 Nm, strength nut (opening width 36mm) and stable transport case <u>Attention:</u> Price not discountable	VA-89-001-00002
o	Commissioning at the customer within the sales area of Heizomat Germany <u>Attention:</u> Price not discountable	VA-89-001-00002

	Accessories radio control:	
ο	Radio control T60-1 <u>Functions:</u> - Raise/lower discharge chute - Right/left rotation of discharge chute - Raise/lower discharge flaps - Raise/lower of in-feed table <u>Consisting of:</u> Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00001
0	Radio control T60-2 <u>Functions:</u> - Raise/lower discharge chute - Right/left rotation of discharge chute - Raise/lower discharge flaps - In-feed forward/reverse <u>ATTENTION:</u> without speed adjustment of the pressure roller and conveyor belt <u>Consisting of:</u> Hand-held transmitter: MIDI System T60 Receiver: Standard T60; 8 Relay outputs	VB-04-024-00002



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VA-04-408-00021

	Loading crane HM 6-300 KLC / 8-400 KLC:		Article number
	Palfinger Epsilon C45F67 single crane extender Inclusive: - Rotator RB06F - Rotator joint for RB06F - two headlight - crane support for transport		
2	Technical Details:Lifting torque, gross:Lifting torque, net:Maximum range:Lifting capacity at 4,0 m boom without grab:Lifting capacity for 6,0 m boom without grab:Boom swivel moment:Swivel angle:Operating pressure set:Recommended discharge capacity:Oil Supply:Total Weight:	71,0 kNm 53,0 kNm 6,70 m 1.310 kg 850 kg 14,0 Nm 340 degree 170,0 bar 100 l/min via tractor (LS)! 1.020 kg (without Joint/Rotator)	VA-90-041-00001
,	Palfinger Epsilon C45F84 double crane extender Inclusive: - Rotator RB06F - Rotator joint for RB06F - two headlight - crane support for transport Technical Details: Lifting torque, gross: Lifting torque, net: Maximum range: Lifting capacity at 4,0 m boom without grab: Lifting capacity for 6,0 m boom without grab: Lifting capacity for 8,0 m boom without grab: Lifting capacity for 8,0 m boom without grab: Depring pressure set: Recommended discharge capacity: Oil Supply: Total Weight:	71,0 kNm 53,0 kNm 6,70 m 1.250 kg 800 kg 580 kg 14,0 Nm 340 degree 170,0 bar 100 l/min via tractor (LS)! 1.100 kg (without Joint/Rotator)	VA-90-036-00002
	Equipment loading crane - colour:		
)	Colour traffic red glossy RAL 3020 loading crane		VA-04-408-00020
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X Equipment O Accessoires

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Colour yellow green glossy RAL 6018 loading crane (extra charge)



	Equipment loading crane - energy log grab:	Article number
x	Energy log grab Heizogreif HG 1000 4-finger grab Grab surface: 0,15 m² Operating Pressure: 200 bar Weight: 125 kg Opening width max.: 1.021 mm Min. gripping diameter: 110 mm	VA-04-508-00046
x	Energy log grab Heizogreif HG 1250 4-finger grab Grab surface: 0,20 m² Operating Pressure: 200 bar Weight: 185 kg Opening width max.: 1.321 mm Min. gripping diameter: 86 mm	VA-04-508-00021
	Equipment loading crane - joysticks HM 6-300 KLC / 8-400 KLC:	
x	Prof1 joystick control for crane with Danfoss Proportional Valves PVG 32/8 (6 proportional, 2 black and white, 8x on/off) Special Functions: - support legs extend and retract - Right/left rotation of ejector spout	VA-04-408-00024

- Right/left rotation of ejector spout

- Raise/lower ejector spout adjustment

	Equipment loading crane - joystick installation HM 6-300 KLC / HM 8-400 KLC:	
x	Joystick installation in the cab of the tractor incl. installation of the chipper control unit at the Heizomat factory Maicha Attention: Price not discountable	VA-89-001-00001

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ENERGIE IM KREISLAUF DER NATUR





Pallets Chipper SPE 1300

The manually fed pallets chipper SPE 1300 has been constructed specifically for shredding pallets and wood waste to high quality wood chips. With the pallets chipper SPE 1300 natural pallets, which usually have to be disposed, can be transformed to valuable fuel.

The results of the use of this stationary driven machine are precious wood chips with a size from G30 to G50. There can be achieved an hourly throughput up to 30 pallets.

The chipper has a reversible counter knife and 36 rotating cutting blades, which are intended for a two times utilization. As there is no forced-feed mechanism, the feed is made current-saving due to the own weight of the chipping material. The drive of the cutting unit is performed by a belt drive via electric motor.

In developing the machine, attention was paid to be simple to operate and to keep maintenance expense to a minimum.

In order that the wood chips obtained can be conveyed out of the offered pallets chipper, normally a cross-auger on the bottom is necessary. This is available in total lengths of 1,5 m up to 6,0 m. The increments are made in steps of 0,1 m. The length of the open area of the cross-auger, which is located below the chipper, always amounts to 1,3 m.

For the continuation of the wood chips an inclined-auger or a chain conveyor is available.

These can be flanged on the open end of the cross-auger. The completely closed inclined-auger or the conveyor chain are available in lengths of 1,0 m up to 6,0 m. The grid dimension also amounts to 0,1 m. The inclined-auger need for it's drive a separate motor.

The conveyor chain is driven by the electric motor of the cross-auger.

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ENERGIE IM KREISLAUF DER NATUR





Pallet Chipper SPE 1300

CE

machine for chopping pallets

Technical data and Accessories of the pallet chipper:

Length:	1940 mm		
Width:	1200 mm		
Height:	1920 mm		
Filling opening:	1320 mm x 220 mm		
Weight:	1000 kg		
Rotor speed: 60 rpm			
Rotor diameter: 300 mm			
Number of blades: 36 pieces			
Perforated filter:	30 mm		
Driving power:	18.5 kW		
Colour:	golden yellow RAL 1004		
	basalt grey RAL 7012		
Sound pressure level:	82 db (LPA 1 m)		



	Type of Wood Chipper	Total weight	Article number
x	Pallet chipper SPE 1300	approx. 1000 kg	VB-04-000-00001

	Accessories cross-auger:	
o	Cross-auger pallet chipper SPE 1300 canal 200 1500 - 3000 Horizontal transport of the wood chips of the pallets chipper SPE 1300. with drive motor, opened canal 1300 mm and closed canal 200/200 mm, up to a total length of 3000 mm, grid dimension closed canal 100 mm	VB-02-025-00001
o	Cross-auger pallet chipper SPE 1300 canal 200 3100 - 4000 Horizontal transport of the wood chips of the pallets chipper SPE 1300. with drive motor, opened canal 1300 mm and closed canal 200/200 mm, up to a total length of 4000 mm, grid dimension closed canal 100 mm	VB-02-025-00002
0	Cross-auger pallet chipper SPE 1300 canal 200 4100 - 5000 Horizontal transport of the wood chips of the pallets chipper SPE 1300. with drive motor, opened canal 1300 mm and closed canal 200/200 mm, up to a total length of 5000 mm, grid dimension closed canal 100 mm	VB-02-025-00003
0	Cross-auger pallet chipper SPE 1300 canal 200 5100 - 6000 Horizontal transport of the wood chips of the pallets chipper SPE 1300. with drive motor, opened canal 1300 mm and closed canal 200/200 mm, up to a total length of 6000 mm, grid dimension closed canal 100 mm	VB-02-025-00004

ENERGIE IM KREISLAUF DER NATUR



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	Equipment inclined-auger:	Article number
ο	Inclined-auger pallet chipper SPE 1300 canal 200 1000 - 2000 Extension to horizontal cross-auger of the pallets chipper SPE 1300. Drive motor and inclined-auger 200/200 mm, 1000 - 2000 mm, grid dimension 100 mm	VB-02-025-00005
Inclined-auger pallet chipper SPE 1300 canal 200 2100 - 3000 Extension to horizontal cross-auger of the pallets chipper SPE 1300. Drive motor and inclined-auger 200/200 mm, 2100 - 3000 mm, grid dimension 100 mmV		VB-02-025-00006
ο	Inclined-auger pallet chipper SPE 1300 canal 200 3100 - 4000 Extension to horizontal cross-auger of the pallets chipper SPE 1300. Drive motor and inclined-auger 200/200 mm, 3100 - 4000 mm, grid dimension 100 mm	VB-02-025-00007
ο	Inclined-auger pallet chipper SPE 1300 canal 200 4100 - 5000 Extension to horizontal cross-auger of the pallets chipper SPE 1300. Drive motor and inclined-auger 200/200 mm, 4100 - 5000 mm, grid dimension 100 mm	VB-02-025-00008
ο	Inclined-auger pallet chipper SPE 1300 canal 200 5100 - 6000 Extension to horizontal cross-auger of the pallets chipper SPE 1300. Drive motor and inclined-auger 200/200 mm, 5100 - 6000 mm, grid dimension 100 mm	VB-02-025-00009

	Equipment chain conveyor:	
0	Chain conveyor pallet chipper SPE 1300 250 1100 - 2000 incl. central running chain Direct 90 degree connection to the cross auger. Max. rise 45° increasing. Drive via existing cross auger motor. Length of 1.100 - 2.000 mm, grid dimension 100 mm	VA-02-253-00001
0	Chain conveyor pallet chipper SPE 1300 250 2100 – 3000 incl. central running chain Direct 90 degree connection to the cross auger. Max. rise 45° increasing. Drive via existing cross auger motor. Length of 2.100 - 3.000 mm, grid dimension 100 mm	VA-02-253-00002
0	Chain conveyor pallet chipper SPE 1300 250 3100 - 4000 incl. central running chain Direct 90 degree connection to the cross auger. Max. rise 45° increasing. Drive via existing cross auger motor. Length of 3.100 - 4.000 mm, grid dimension 100 mm	VA-02-253-00003
0	Chain conveyor pallet chipper SPE 1300 250 4100 - 5000 incl. central running chain Direct 90 degree connection to the cross auger. Max. rise 45° increasing. Drive via existing cross auger motor. Length of 4.100 - 5.000 mm, grid dimension 100 mm	VA-02-253-00004
0	Chain conveyor pallet chipper SPE 1300 250 5100 - 6.000 incl. central running chain Direct 90 degree connection to the cross auger. Max. rise 45° increasing. Drive via existing cross auger motor. Length of 5.100 - 6.000 mm, grid dimension 100 mm	VA-02-253-00005

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ENERGIE IM KREISLAUF DER NATUR





Wood Grapple

developed for the using at tractors or small wheel loaders.

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Because of the strong tooth you can transport with the **HEIZOGREIF** wood waste, such as slats, beams, logs, blocks or branches and trunks without any problem.

Technical data and accessories of the wood grapple:

max. Hydra	aulic oil pressure:	200 bar
Width:		1.905 mm
Deepness:		1.015 mm
Height:		1.500 mm
Opening h	eight: to	1.600 mm
Colour:	yellow green silk matt	RAL 1028
	nova grey silk matt	MB 7350

With 2 hydraulic cylinder for powerful clamping.

The **HEIZOGREIF** has drill holes for the mounting of a welding plate for the installation of a fast changing system or of a mounting plate with a front loader system Euro III. Inclusive 2 hydraulic hoses of 1,0 m length with connections size 3.

	Type of wood grapple	Weight	Article number
)	HEIZOGREIF HG 1800 3/2 - 3 tines below - 2 tines upside	approx. 545 kg	VB-40-000-00001
>	HEIZOGREIF HG 1800 4/3 - 4 tines below - 3 tines upside	approx. 645 kg	VB-40-000-00002
>	HEIZOGREIF HG 1800 5/4 - 5 tines below - 4 tines upside	approx. 755 kg	VB-40-000-00003

	Accessoires wood grapple:		
c	Welding plate for the installation of a fast changing system screw- on able; inclusive bolts, nuts and washers; unpainted	approx. 70 kg	VB-39-001-00001
c	Mounting plate with a front loader system Euro III screw- on able; inclusive bolts, nuts and washers; nova grey silk matt MB 7350	approx. 85 kg	VB-39-001-00002
c	Special paint RAL Heizogreif (extra charge colour)		VA-04-027-00042

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ENERGIE IM KREISLAUF DER NATUR





HEIZOMAT Gerätebau- Energiesysteme GmbH Maicha 21 D-91710 Gunzenhausen

Customer:

Tel.: +49 (0)9836 / 9797 - 0 Fax: +49 (0)9836 / 9797 -99 E-mail: <u>verkauf@heizomat.de</u>

Order:

		[
Description of the Article:	Articel number:	Number:

Remarks:

Place, Date:

Signature:

General Terms and Conditions of the Firm Heizomat Gerätebau- Energiesysteme GmbH

1. Area of Application

1.1 Our deliveries, services and offers are performed exclusively on the basis of the General Terms and Conditions. Deviations from our General Terms and Conditions only become part of the contract if these deviating terms and conditions are recognised and confirmed by us in writing. Incidentally, deviating terms and conditions of our contractual partners do not obligate us; inclusion in a contractual relationship is herewith expressly objected to.

2. Offers/Acceptance of Orders

- 2.1 The offers made by Heizomat are not binding. An order placed with Heizomat is considered to have been accepted first with the despatch of the written order by Heizomat Gunzenhausen with the order number issued by Heizomat Gunzenhausen.
- 2.2 An order placed with Heizomat is considered to have been accepted first with the despatch of the written order by Heizomat Gunzenhausen with the order number issued by Heizomat Gunzenhausen.
- 2.3 The purchaser remains bound to his order until Heizomat responds. If he receives within a commensurate period no order confirmation, he can request this by setting an extension in time of 14 days, otherwise he withdraws the order.

3. Prices

- 3.1 Our prices are to be understood as prices in Euros ex works excluding packaging and transport insurance, plus the respective valid statutory VAT.
- 3.2 For contracts concerning deliveries of goods and other services, i.e. fitting and repair jobs for non-traders, we are bound for 4 months to the prices agreed with the purchaser in writing from the date of the conclusion of the contract. If it is envisaged that the delivery or the services will not have been completed in 4 months after conclusion of the contract, in the event of changes in the at that time decisive conditions the respective valid pricelist is applicable: For price increases only then if these are commensurate in relation to the changes.

4. Delivery Period/Time of Performance and Transfer of Risks

- 4.1 The delivery and assembly deadlines named by us are not binding insofar as something else was not expressly agreed in writing.
- 4.2 Delivery and performance delays due to force majeure (e.g. war, fire, strike, operational disruptions on the vendor's suppliers' premises or on ours etc.) and unforeseen public authority measures entitle us to postpone the delivery or service by the duration of the impediment plus a commensurate preparatory period or withdraw from the contract due to the unfulfilled part either in full or in part. The right to the performance of partial deliveries is expressly conceded. Such events do not substantiate delays due to a lack of blame.
- 4.3 In as far as the delay lasts more than three months, our contractual partner is entitled, after a commensurate setting of an extension period of a further three weeks, to withdraw from the contract with respect to the part of the contract still to be fulfilled. The to that date already complete partial performance is to be remunerated.
- 4.4 The risk is transferred to the purchaser with the despatch of the goods from the works or from the warehouse. If the despatch is delayed by the purchaser, the risk is transferred from the day the despatch is made ready. The despatch is performed upon the account and at the risk of the purchaser. Despatch regulations are to be consigned with the order. For transport damage, no liability is accepted.

5. Duty To Cooperate of the Purchaser

- 5.1 The purchaser is obliged to create all the required construction-side pre-requisites for the installation of the performance (annex) to be made by us before the assembly date notified to us at his expense. If the purchaser does not fulfil this obligation, the dates given us for delivery/ performance/ assembly and completion/commissioning are no longer applicable.
- 5.2 The purchaser is obliged, at his expense, to provide machines/material resources at the assembly location, in order to ensure proper unloading of the delivered unit. The purchaser is obliged to ensure at his expense the pre-requisites for a proper approach to the assembly location with lorries, crane(s) etc.. The purchaser provides at his expense assembly power on the building site. The same applies to proper water supplies to be provided for the construction.
- 5.3 The purchaser is obliged in the event of interaction or caused by the dependence of existing aggregates and new aggregates to be installed by us that it is ensured that the compatibility between existing units and new units delivered by us is technically smooth. If errors or damage occur which can be put down to the fact that the existing units and aggregates provided by the purchaser are not compatible with those units and aggregates to be delivered and assembled by us, liability by us is excluded.
- 5.4 As part of the duty to cooperate, the purchaser is obliged to preliminary performance obligations for the provision of suitable and unpolluted work conditions for the Heizomat assembly staff. Included here are, in particular, the emptying of bunkers, disposal of shavings and other materials and the replacement stocking of raw, work and auxiliary materials included shavings, which previously had been transported away at the expense of the purchaser, as part of the tasks which we had to perform on the premises of the purchaser.

6. Notice of Defects/Guarantee

- 6.1 Notice of defects due to obvious defects are to be notified in writing, without culpable delay, at the latest, however, within one calendar week after receipt of the goods. If the purchaser is a legal entity under public law, public law special assets or a merchant for whom the object of the contract belongs to the operation of a business, this applies due to every identifiable defect and the complaint about it due to incomplete or wrong delivery. Otherwise the guarantee is excluded. For delivery and installation of heating units, what applies in particular are the respective attached sheet to the delivery note and the inspection and handover report. The purchaser recognises with his signature on the attached sheet and the inspection and handover report the absence of defects and contractual and planned performance of the heating unit including the control cabinet and auxiliaries at the point in time of the signature.
- 6.1.1 Also defects not recognised are to be complained about in writing immediately after they have been noticed.
- 6.2 The guarantee for our goods and services runs for one year, if the purchaser is not a consumer (equatable with commercial usage). For final consumers the statutory guarantee period of two years applies. For used goods the guarantee period comes to 1 year, if the purchaser is a final consumer. If the purchaser is not a final consumer, the sale of used goods is made excluding all material defects liability.

- 6.2.1 A reference to technical standards does not represent warranty.
- 6.2.2 If the elimination of defects finally fails even after repeated reworking, the purchaser can demand a reduction in price or remuneration or rescission of the contract.
- 6.2.3 As part of the guarantee, replaced parts become owned by us.
- 6.2.4 The guarantee is excluded:
 - a) Resulting from depreciation (wear-and tear)
 b) If the delivery object has been altered so much that the cause of the defect can no longer be identified or if the purchaser himself undertakes installation and repairs on defective. parts or has them performed or if the purchaser disregards the valid maintenance and conditions regulations for the delivered object and the defect is thus caused.
- 6.2.5 The guarantee is further dependent on the fact that the delivered goods (unit) has been properly serviced and operated.
- 6.2.6 If unsuitable heating or size reduction materials are used for any form of wood chipping machines, i.e. for example, the inclusion of, in particular, metallic foreign matter, all guarantee claims are invalid. This also applies if the cause of the malfunction of the defect is that unsuitable heating material has led to excessive contamination of the heating unit.
- table heating material has led to excessive contamination of the heating unit.6.3 In cases of warranty mobile devices (e.g. wood chipping machines) have to be brought back to the factory for rectification, unless otherwise agreed

7. Liability of the Firm Heizomat

7.1 The firm Heizomat is liable, irrespective of Section 6 for damages – for whatever legal reason – only if a promised characteristic is absent or to the extent that you or your legal representatives or your agents are at fault. The liability of the legal representatives, agents or other company employees of Heizomat towards a purchaser is, except in cases of intent or gross negligence, excluded. The vendor's suppliers are not our vicarious agents.

8. Retention of Title

- 8.1 All our deliveries and services, including assembly, take place under retention of title. Ownership is transferred to the purchaser, when he has settled all his liabilities resulting from his business relationship with us. This also applies if the purchase price for a certain goods delivery designated by our purchasers has been paid. The retained ownership applies in the case of an open invoice, where appropriate, as security for our balance claim. If bills of exchange or cheques are given in payment, the encashment without reserve applies first as settlement. Processing take places for us excluding acquisition of title in accordance with § 950 of the German Civil Code without obligating us. The processed goods erves as our security in the amount of the value of the invoice of the processed reserved goods. If our (joint) ownership is erased by connection, it is herewith agreed that the (joint) ownership of the uniform matter is transferred to us proportionate to the value. The purchaser holds our (joint) ownership in safe custody.
- 8.2 In the event of access of third parties to our (joint) ownership, the purchaser will point out our ownership right and immediately notify us in writing of this access. This applies, in particular, to distraints, collateral assignment, and mortgage liability etc. pp. Costs and damages are borne by the purchaser.
- 8.3 In the event of behaviour in violation of the contract by the purchaser, in particular, payment delays, we are entitled to take back the goods delivered by us (unit) at the expense of the purchaser and where appropriate, to demand assignment of the claims for restitution of the purchaser against third parties.
- 8.4 The purchaser is obliged, as long as our ownership of the delivered goods exists (unit) to insure the same against loss, value reduction, damage, theft and transport risks. Claims under the insurance contract in damage instances are to be assigned to us on account of payment. Our (joint ownership) continues to exist also in the event of a sale by the purchaser in the relationship to the purchaser/entrepreneur.
- 8.5 If the value of the existing securities exceeds the secured claims altogether by more than 20 %, we are obliged upon request by the customer to that extent to release securities of our choice.

9. Condition of Payment

- 9.1 Payable within 10 days from the date of the invoice with 2 % discount or in 30 days net, in as far as nothing else was listed in our order confirmation or invoice. If the deadline is overrun, the usual bank rates of interest and expenses are to be borne in full. Changes require the written confirmation of Heizomat Gunzenhausen.
- 9.2 If the purchaser does not meet his payment obligations at all or not properly, in particular, in the event that a cheque on account of performance handed over is not honoured or the purchase stops payments or if other circumstances become known, which cast doubt on the creditworthiness of the purchaser, we are entitled to make the full remaining amount owed to us due immediately. In addition we are entitled in these case to demand an advance payment or security (e.g. bank guarantee).
- 9.3 The offsetting with disputed or not legally valid counter-claims is excluded. For business people in these cases also no right of retention can be asserted.
- 9.4 The deduction of discount can only be effectively agreed individually in accordance with Sub-Section 9.1. A deduction of discount by the purchaser is only possible if not other claims are due against him.
- 9.5 By delays in payment, interest on arrears can be asserted. These are for final consumers at 5 % above the respective basic rate of interest, for companies and business people at 8 % above the respective basic rate of interest of the European Central Bank. The firm Heizomat is entitled to demand higher rates of interest on other legal grounds.

10. Design Changes

- 10.1 We reserve the right to undertake design changes at any time, insofar as this matches the technical requirements. An obligation on this point does not exist.
- 11. Place of Jurisdiction and Place of Fulfilment, Separability
- 11.1 For all claims resulting from the business relationship with full business people, including bills of exchange and cheque claims, the exclusive place of jurisdiction is the civil court responsible for Gunzenhausen. The same place of jurisdiction applies if the purchaser has no general place of jurisdiction in Germany, after conclusion of the contract moves his place of residence or usual place of residence outside Germany or his place of residence or usual place of the submission of the legal action is not known.
- 11.2 The place of fulfilment for all services and deliveries to be made from contracts is Gunzenhausen.